

INDUSTRIAL DOOR FITTING GUIDE



Fitting support

Industrial Powder Coated Black Glazed Internal Sliding Door

Item code: 3663602608998, and

Industrial Sliding Door Track System

Item code: 3663602776109

IF YOU ARE PURCHASING A COMBINATION OF THE ABOVE YOU WILL NEED THE FOLLOWING:

- Metal punch and hammer
- A variable speed power drill
- 1 x high speed steel metal drill bit (Dia) 5mm (L)50mm+
e.g. Product code: 3663602807582
- 4 x fully threaded metal pan head self-tapping screws (Dia) 6.3mm (L)25mm
e.g. Product code: 3663602749790



Step by step instructions

How to fit the sliding door system brackets to the metal industrial sliding door:

Step 1

Place sliding system brackets at recommended position on door top (see instruction manual), mark location of holes and remove brackets.

Step 2

Using a metal punch and hammer, punch the centre point of the marks (made at step 1) leaving a small indent for drill bit to get started.

Step 3

Using the 5mm drill bit, drill 4 x 5mm holes using a power drill on low speed.

Step 4

Re-locate the brackets and fix in place using the recommended screws by hand or using a power drill on low speed.

