



TEST REPORT IEC 60745-1 Safety of Hand-Held Motor-Operated Electric Tools

Report Reference No.....: 3431244.50A

Date of issue: 2023-08-03

Total number of pages.....: 58

Name of Testing Laboratory

preparing the Report DEKRA Testing and Certification GmbH

Applicant's name.....: Stanley Black & Decker Deutschland GmbH

Address: Black-&-Decker-Straße 40

65510 Idstein, Germany

Test specification:

Standard.....: IEC 60745-1:2006

Test procedure CB Scheme

Non-standard test method.....: N/A

Test Report Form No.....: IEC60745_1J

Test Report Form(s) Originator: UL(US)

Master TRF...... 2020-03-26

Copyright © 2020 IEC System for Conformity Testing and Certification of Electrical Equipment (IECEE), Geneva, Switzerland. All rights reserved.

This publication may be reproduced in whole or in part for non-commercial purposes as long as the IECEE is acknowledged as copyright owner and source of the material. IECEE takes no responsibility for and will not assume liability for damages resulting from the reader's interpretation of the reproduced material due to its placement and context.

If this Test Report Form is used by non-IECEE members, the IECEE/IEC logo and the reference to the CB Scheme procedure shall be removed.

This report is not valid as a CB Test Report unless signed by an approved CB Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.

General disclaimer:

The test results presented in this report relate only to the object tested.

This report shall not be reproduced, except in full, without the written approval of the Issuing CB Testing Laboratory. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.

Page 2 of 58

Report No. 3431244.50A

Test item description: Nailer / stapler (battery-powered) Trade Mark: Stanley Black & Decker Deutschland GmbH Manufacturer....: Black-&-Decker-Straße 40 65510 Idstein, Germany Model/Type reference: DCN680 Type 1, DCN680 Type 10, DCN681 Type 1, DCN682 Type 1 Ratings: 18 Vdc, nail length: 15-54 mm, shank diameter: 1,2 mm, magazine angle 0° (DCN680) stapler width 12-38mm (DCN681, DCN682) Responsible Testing Laboratory (as applicable), testing procedure and testing location(s): **CB Testing Laboratory:** Testing location/ address: **DEKRA Testing and Certification GmbH** Enderstraße 92b 01277 Dresden, Germany Tested by (name, function, signature): A. Schirmer A. Solmie. - Project Engineer -Approved by (name, function, signature)..: S. Hils - Project Reviewer -Testing procedure: CTF Stage 1: Testing location/ address:: Tested by (name, function, signature): Approved by (name, function, signature) .. : **Testing procedure: CTF Stage 2:** Testing location/ address: Tested by (name + signature): Witnessed by (name, function, signature).: Approved by (name, function, signature) .. : **Testing procedure: CTF Stage 3:** During project history **Testing procedure: CTF Stage 4:** Testing location/ address:: Tested by (name, function, signature): Witnessed by (name, function, signature).: Approved by (name, function, signature) .. : Supervised by (name, function, signature):

List of Attachments (including a total number of pages in each attachment):

Report 3431244.50 consists of the following sub reports:

- A (this document) General requirements of IEC 60745-1
- B TRF Attachment according to IEC 60745-2-16
- C EU group differences to EN 60745-1
- D EU group differences to EN 60745-2-16
- E photo section

Note: The total number of pages is given in each document.

Summary of testing:

The tools tested passed all examinations of the applied standards mentioned in section "General remarks". This report provides all test results of the full compliance assessment.

The test program performed as given in below section "Test performed" has been generated to provide evidence about the validity of test results.

The conformity verdict is ,Pass' if the measured value is within or equal to the prescribed limit(s).

Tests performed (name of test and test clause):	Testing location:
Following validation checks / measurements have been performed: 6 Noise & Vibration (EN 60745-1) 7 Classification 8 Marking and instructions 9 Protection against access to live parts 10 Starting 11 Input and current 12 Heating 13 Leakage Current 14 Moisture resistance 15 Electric Strength 16 Overload protection of transformers and associated circuits 17 Endurance 18 Abnormal operation 19 Mechanical hazards 20 Mechanical strength 21 Construction 22 Internal wiring 23 Components 24 Supply connection and external flexible cords 25 Terminals for external conductors 26 Provision for earthing 27 Screws and connections 28 Creepage distances, clearances 29 Resistance to heat, fire and tracking 30 Resistance to rusting 31 Radiation, toxicity and similar hazards Annex K. The detailed test plan is given in the DEKRA project file	DEKRA Testing and Certification GmbH Enderstraße 92b 01277 Dresden, Germany

Summary of compliance with National Differences

List of countries addressed: EU group differences

The samples submitted are found in compliance with the EU Group differences see General Remarks (applied standards) see below.

Applied standards:

IEC 60745-1:2006 EN 60745-1:2009 + A11:2010 IEC 60745-2-16:2008 EN 60745-2-16:2010

Statement concerning the uncertainty of the measurement systems used for the tests

☐ Internal procedure used for type testing through which traceability of the measuring uncertainty has been established:

Procedure number, issue date and title:

Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

Statement not required by the standard used for type testing

Copy of marking plates:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks).









Test item particulars:			
Class of tool:	N/A, battery powered		
Method of supply cord attachment:			
Duty conditions:	Normal		
Type of operation::	continuous		
Degree of protection:			
Accessories and detachable parts included:	battery pack, charger		
Possible test case verdicts:			
- test case does not apply to the test object:	N/A		
- test object does meet the requirement:	P (Pass)		
- test object does not meet the requirement:	F (Fail)		
Testing:			
Date of receipt of test item:	2023-07-20		
Dates of performance of tests:	2023-07-21 2023-08-01		
General remarks:			
"(see Enclosure #)" refers to additional information refers to a table appended to			
Throughout this report a ⊠ comma / ☐ point is used as the decimal separator.			
Throughout this report a 🖂 comma / 🗀 point is used a	s the decimal separator.		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu	y pack DCB 547 (18 Vdc; 9,0 Ah,		
If not stated otherwise, all tests are done with batter	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A)		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu Manufacturer's Declaration per sub-clause 6.2.5 of II The application for obtaining a CB Test Certificate	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A)		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu Manufacturer's Declaration per sub-clause 6.2.5 of II The application for obtaining a CB Test Certificate includes more than one factory location and a	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A)		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu Manufacturer's Declaration per sub-clause 6.2.5 of II The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A) ECEE 02:		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu Manufacturer's Declaration per sub-clause 6.2.5 of II The application for obtaining a CB Test Certificate includes more than one factory location and a	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A) ECEE 02:		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu Manufacturer's Declaration per sub-clause 6.2.5 of II The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are)	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A) ECEE 02:		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu Manufacturer's Declaration per sub-clause 6.2.5 of II The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A) ECEE 02: Yes Not applicable		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu Manufacturer's Declaration per sub-clause 6.2.5 of II The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A) ECEE 02: Yes Not applicable e General product information section. Black & Decker de Reynosa S., de R.L. de C.V.		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu Manufacturer's Declaration per sub-clause 6.2.5 of II The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A) ECEE 02: Yes Not applicable e General product information section. Black & Decker de Reynosa S., de R.L. de C.V. Ave. Los Encinos #1,		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu Manufacturer's Declaration per sub-clause 6.2.5 of II The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A) ECEE 02: Yes Not applicable e General product information section. Black & Decker de Reynosa S., de R.L. de C.V. Ave. Los Encinos #1, Parque Industrial Villa Florida		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu Manufacturer's Declaration per sub-clause 6.2.5 of II The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A) ECEE 02: Yes Not applicable e General product information section. Black & Decker de Reynosa S., de R.L. de C.V. Ave. Los Encinos #1, Parque Industrial Villa Florida 88715, Reynosa, Tamaulipas, Mexico		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu Manufacturer's Declaration per sub-clause 6.2.5 of II The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A) ECEE 02: Yes Not applicable e General product information section. Black & Decker de Reynosa S., de R.L. de C.V. Ave. Los Encinos #1, Parque Industrial Villa Florida 88715, Reynosa, Tamaulipas, Mexico Black & Decker Czech s.r.o.		
If not stated otherwise, all tests are done with batter weight: 1462 g, LWH: 135/82/95 mm, Short circuit cu Manufacturer's Declaration per sub-clause 6.2.5 of II The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	y pack DCB 547 (18 Vdc; 9,0 Ah, rrent: 1180 A) ECEE 02: Yes Not applicable e General product information section. Black & Decker de Reynosa S., de R.L. de C.V. Ave. Los Encinos #1, Parque Industrial Villa Florida 88715, Reynosa, Tamaulipas, Mexico		

General product information:

The cordless Nailer DCN680 is designed for driving fasteners into wooden work pieces and to be used with DEWALT battery packs and DEWALT chargers only.

The tool has two operating modes, a sequential operating mode and a bump operating mode:

Usage of the sequential operating mode (for intermittent nailing) - full sequential actuation:

Slide the selector switch to expose the single nail icon

Fully depress nosepiece (contact trip) against the work surface (motor will start) / Pull trigger to actuate the tool / Release the trigger and raise the nailer from the work surface

Usage of the bump operating mode (Bump Action – for rapid nailing)) two methods of tool operation are available: place actuation and bump actuation

Slide the selector switch to expose the triple nail icon place actuation method - single sequential actuation:

Depress the contact trip against the work surface / Depress the trigger

(A nail will be driven each time the trigger is depressed as long as the contact trip remains depressed.) bump actuation method - contact actuation:

Depress the trigger / Push the contact trip against the work surface

(As long as the trigger is depressed, the tool will drive a nail every time the contact trip is depressed.)

The cordless Staplers DCN681 and DCN682 are designed for driving staples into wooden work pieces.

The stapler DCN681 works exactly like the DCN680

The stapler DCN682 has two operating modes (full sequential actuating), a sequential operating mode and a rapid cycle operating mode (drive more staples in less time).

Usage of the sequential operating mode (for intermittent stapling) - full sequential actuation:

Trigger switch lock-off / Push the contact trip against the work surface (switched on the actuator switch) / Pull the trigger switch to actuate the tool / Release the trigger and raise the stapler from the work surface.

Usage of the rapid cycle operating mode (fast consecutive nailing) - full sequential actuation:

Trigger switch lock-off / Push the contact trip against the work surface (switched on the actuator switch) / Pull the trigger switch to actuate the tool / Release the trigger and raise the stapler from the work surface. The tool motor returns to full speed automatically without the contact trip being depressed.

The factory location for Type 1 models is Black & Decker de Reynosa S., de R.L. de C.V., for DCN680 Type 10 Black & Decker Czech s.r.o.

The chargers are approved separately and therefore not part of this approval.

		IEC 60745-1		
Clause	Requirement + Test		Result - Remark	Verdict

5	GENERAL CONDITIONS FOR THE TESTS		
5.2	A single tool subjected to all tests, except as specified, and it withstood all relevant tests		Р
	A separate sample subjected to tests requiring tool modifications or disassembly after test performed		Р
	Additional samples of tools designed for different supply voltages subjected to tests		N/A
	Testing of components necessitated subjecting additional samples of these components to tests		N/A
	Cumulative stress resulting from successive tests on electronic circuits avoided		N/A
	Components replaced or additional samples used as necessary		Р
5.3	Tests conducted in order of clauses		Р
	Tests specified not deemed applicable based on construction of the tool	10, 11, 13, 14, 15, 16, 17, 24, 25, 26, 30 and 31	Р
5.4	The tool and its movable parts tested in most unfavourable position in normal use		Р
5.5	User adjustable controls and switching devices tested in their most unfavourable settings	Driving depth adjusted to max value	Р
	Electronic speed control devices set at their highest speed		N/A
5.6	Tests conducted in a draught-free location, and unless otherwise specified, in (20 ± 5) °C		Р
	Tests conducted at (23 ± 2) °C due to temperature limited temperature sensitive device		N/A
5.7.2	Tool rated for more than one rated voltage tested at the most unfavourable voltage (V)		N/A
5.8	Tool tested with attachments resulting in most unfavourable conditions		Р
5.9	Tool tested with appropriate flexible cord, except as specified:		N/A
5.10	Accessible metal parts of class I tools not connected to an earthing terminal checked for compliance with the appropriate requirements for class II construction		N/A
	Accessible non-metallic parts of class I tools checked for compliance with appropriate requirements specified for class II construction		N/A
5.11	Parts of tools class I or class II tools operating at safety extra-low voltage checked for compliance with requirements specified for class III tools		N/A
5.13	Heating element tested with the motor running		N/A
	Heating elements incorporated in the tool connected to a separate supply, unless otherwise specified		N/A

	Page 8 of 58	Report N	10. 3431244.50A
IEC 60745-1			
Clause	Requirement + Test	Result - Remark	Verdict
		T	1
5.14	Attachments performing a function within the scope of a relevant parts 2, tested according to that part 2		N/A
	Other attachments tested in accordance with manufacturer's instructions		N/A
	In the absence of manufacturer's instructions, tool operated continuously using a load resulting in rated input or rated current (VA, A)		N/A
5.15	Tool loaded avoiding additional stresses such as side thrust when torque was to be applied		N/A
5.16	Tools operating at safety extra-low voltage and sold with their supply transformer tested using the supply transformer		N/A
7	CLASSIFICATION		
71		soo oppov K	N/A
7.1	Tool is Class I, II, or III with respect to protection	see annex K	

7	CLASSIFICATION		
7.1	Tool is Class I, II, or III with respect to protection against electric shock	see annex K	N/A
7.2	Degree of protection against harmful ingress of water per IEC 60529		N/A
	Required degree of protection other than IPX0 specified by manufacturer or in relevant part 2:		N/A

8	MARKINGS AND INSTRUCTIONS		
8.1	Tool marked with rated voltage(s) or rated voltage range(s) (V):	18 Vdc	Р
	Tool for star-delta connection clearly marked with the two rated voltages (e.g. 230 Δ / 400 Y V)		N/A
	Nature of supply/frequency with symbol for nature of supply placed next to rated voltage (Hz):	DC	Р
	Rated input or current marked (W or A)		N/A
	Rated input or rated current corresponds to highest loading possible for a tool with alternative components selectable by a control device		N/A
	Manufacturer's name, or trade mark, or identification mark and address of manufacturer or an agent responsible for marketing the tool:		Р
	Model or type reference:	See page 2	Р
	Class II symbol for class II tools:		N/A
	IP number other than IPX0		N/A
	Tool provided with "WARNING – To reduce the risk of injury, user must read instruction manual" or the sign M002 of ISO 70108)	sign M002 used	Р
	Additional markings not leading to misunderstanding permitted:		Р

1 age 3 01 00 1 1 1 1 1 2 1 2 1 3 1 2 1 4 1 3 0 1 2 1 1 3 0 1 2 1 1 3 0 1 1 3 0 1 1 3 0 1 1 3 0 1 1 3 0 1 1 3 0 1 1 3 0 1 3 0 1 1 3 0			
IEC 60745-1			
Clause	Requirement + Test	Result - Remark	Verdict
8.2	Rated operating time, or rated operating time and rated resting time, respectively, marked on a short-time or intermittent operation tool, except when operating time limited by construction of tool		N/A
	Rated operating time precedes rated resting time, and they are separated by an oblique stroke:		N/A
8.3	Correct use of symbol for voltage ranges and different voltage levels:		N/A
8.4	Change in voltage clearly discernible		N/A
	Correct Wiring diagram fixed to tool		N/A
8.5	Rated power input:		N/A
8.6	Use of correct symbols		Р
	Correct dimensions and use for Class II symbol:	Battery powered	N/A
	Other units and their symbols same as international standardised system:	Ah, Wh (on battery pack)	Р
	No misunderstanding with use of additional symbols		Р
8.7	A connection diagram affixed to a tool with more than two supply conductors, except when correct mode of operation is obvious as specified		N/A
	The earthing conductor not a supply conductor		N/A
	Wiring diagram indicates how the windings are to be connected for tools for star-delta connection		N/A
8.8	Terminals, except for type Z attachments, marked on non-removable part with specified symbols		N/A
	Terminal exclusively for neutral connection marked with "N"		N/A
	Earthing terminal marked with specified symbol:		N/A
8.9	Switches, which may result in a hazard, marked accordingly using universally comprehensible symbol, or located to indicate which part of tool they control		N/A
8.10	"Off" position indicated by figure O of IEC 60417-5008 (DB:2002-10) when a hazard could result by unexpected start up		N/A
	Figure O not used for any other indication		Р
	Position of moving contacts of mains switch correspond to indications for different positions of its operating means		N/A
8.11	Regulating devices and the like provided with markings as specified:		N/A
	Figures used for different positions with O for "off" position, and figures reflecting greater output for other positions		N/A

Р

IEC 60745-1			
Clause	Requirement + Test	Result - Remark	Verdict
8.12	Instruction manual and safety instructions provided together with an explanation of the symbols:		Р
	Instructions legible and contrasting in the official language(s) of the country where tool is sold, and include name and address of manufacturer, or supplier, or agent marketing the tool		Р
8.12.1	Safety instructions in English are verbatim and in any other official language are equivalent:	English instruction checked	Р
	Format of all Safety Warnings differentiate the context of all clauses by font or similar means and as illustrated in 8.12.1.1		Р
8.12.1.1	General Power Tool Safety Warnings	See also annex K	Р
8.12.1.2	Order of the Safety Instructions are in accordance with this clause		Р
8.12.2	Warnings required by this clause included in Instruction Manual when Safety Instructions are separate from instruction Manual	One common document	N/A
	Warnings in English are verbatim and in any other official language are equivalent		Р
	Instruction Manual provided with the required information in a) to d) of this clause as appropriate		Р
8.13	Markings easily legible and withstood durability test		Р
	Signs are in contrast to their background, clearly legible from a distance of not less than 500 mm		Р
	Label material, grade designation, ink and printing process	Adhesive label	Р
	Signs complied with blue colour requirements of ISO 3864-2		N/A
8.14	Markings in 8.1 to 8.5 on a main part of the tool		Р
	Markings in 8.1, 8.2, 8.3, and 8.5 placed together		Р
	Markings clearly discernible from outside of the tool, but if necessary, after removal of a cover without aid of a tool		Р
	Indications for switches and controls placed on or in vicinity of components		Р
8.15	Thermal link or fuse-link marked appropriately		N/A
9	PROTECTION AGAINST ACCESS TO LIVE PARTS	S	
9.1	Accessible part not considered live		
	- extra-low a.c. voltage: peak values not exceeding 42.4 V		N/A
			_

- extra-low d.c. voltage: not exceeding 42.4 V

	Page 11 of 58	Report No. 34	131244.50A
	IEC 60745-1		
Clause	Requirement + Test	Result - Remark	Verdict
	- or separated from live parts by protective impedance, d.c. current not exceeding 2 mA		N/A
	- or separated from live parts by protective impedance, a.c. peak value not exceeding 0.7 mA		N/A
	- for peak value 42.4 V up to and including 450 V capacitance not exceeding 0.1 μF		N/A
	- for peak value 450 V up to and including 15 kV capacitance not exceeding 0.1 μF		N/A
9.2	Probe of Fig 1 did not contact live parts with detachable parts removed	See Annex K	N/A
	Probe of Fig 1 did not contact live parts of the lamp with detachable parts removed	No lamps	N/A
	Screw type fuses or screw-type miniature circuit breakers accessible without aid of a tool excluded from this requirement		N/A
	Probe of Fig 1did not contact live parts or live parts protected only by lacquer, enamel, ordinary paper, cotton, oxide film, beads, or sealing compound applied through an opening with 20 N force		N/A
9.3	Test pin of Fig 2 did not contact live parts, through openings in class II tools or class II constructions		N/A
9.4	Probe of Fig 1 did not contact basic insulation through openings in Class II tools or Class II constructions with all detachable parts removed		N/A
10	STARTING		
10.1	Motors start under normal voltage conditions	N/A according to Annex K	N/A
	Starting ten times at 0.85 times rated voltage without load (V)		N/A
10.2	Centrifugal and other automatic starting switches operated reliably 10 times at 1.1 of the rated voltage (V)		N/A
10.3	Overload protection devices did not operate under normal starting conditions as confirmed by 10.1 and 10.2		N/A
11	INPUT AND CURRENT		
11.1	Marked power input or current is at least 110% of measured no-load input or current		N/A
12	HEATING		
12.1	Excessive temperatures not attained under normal load	See Annex K	N/A
		1	

N/A

N/A

IEC 60745-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Measurements for heating elements repeated as specified		N/A
12.2	Loading conditions during temperature test:		N/A
	Heating elements tested to IEC 60335-1 at 1.06 times rated voltage		N/A
12.3	When possible, temperature rises of uniform windings determined by resistance method:		N/A
	Temperature rise of electrical insulation, other than windings, measured on surface of insulation:		N/A
12.4	Tool operating time		N/A
12.5	Temperature rises did not exceed values in Table 1, except as allowed by 12.6		N/A
	Protective devices did not operate		N/A
	Sealing compounds did not flow		N/A
12.6	When winding temperatures exceeded values in Table 1, three additional samples successfully subjected to following tests:		N/A
	a) Heat treatment for 240 h at the specified cabinet temperature (°C):		N/A
	b) No inter-turn short circuit after oven treatment		N/A
	c) Humidity treatment in accordance with 14.3		N/A
	d) No excessive leakage current after humidity treatment		N/A
	No flashover or breakdown occurred during electric strength after humidity treatment		N/A
13	LEAKAGE CURRENT		
13.1	Leakage current was not excessive:	N/A according to Annex K	N/A
	Protective impedance disconnected		N/A
13.2	Leakage current measured using circuit of Fig. 10		N/A
14	MOISTURE RESISTANCE		
14.1	Degree of protection for tool enclosure according to tool classification (IP Code)	N/A according to Annex K	N/A
14.1.1	Tool not connected to the supply and turned continuously through most unfavourable positions		N/A

Lightest permissible flexible cord with smallest cross-

sectional area specified on Table 8 used on the tool with type X attachment (A, mm²)

Other tools tested as delivered

	IEC 60745-1		
Clause	Requirement + Test	Result - Remark	Verdict
		T	
14.1.2	Tool rated IPX1 through IPX7 subjected to applicable tests of IEC 60529		N/A
	For IPX7 test, tool immersed in water containing 1.0 % NaCl		N/A
	Tool withstood electric strength test of 15 after moisture treatment		N/A
	No trace of water on insulation causing reduction of creepage and clearance below values in 28.1		N/A
14.2	No trace of water on insulation causing reduction of creepage and clearance below those in 28.1 after spillage of liquid test		N/A
	Tool withstood electric strength test of 15 after spillage treatment		N/A
	Tool subjected to test of 14.3 after standing in normal test –room atmosphere for 24 h		N/A
14.3	Tool subjected to humidity treatment test for 48 h		N/A
	Relative humidity (93 ± 2) %:		N/A
	Temperature (20 - 30 °C ± 1K)		N/A
	No excessive leakage after humidity treatment:		N/A
	No flashover or breakdown occurred during electric strength after humidity treatment		N/A
14.4	User not subject to an increased risk of electrical shock by liquid system during foreseeable use		N/A
	Tool operated for 1 min in each mode and did not exceed maximum allowed leakage current		N/A
	Tool did not exceed maximum allowable leakage current after drying for 24 h at ambient temperature		N/A
14.5	Liquid system withstood the pressure in normal use without leaking		N/A
	Tool did not exceed maximum allowable leakage current during pressure application		N/A
	Tool did not exceed maximum allowable leakage current after drying for 24 h at ambient temperature		N/A
14.6	Residual current devices complied with IEC 61540 and met requirements a) to c)		N/A
	a) RCD disconnected only both mains conductors when leakage exceeded 10 mA with a maximum response of 300 ms		N/A
	Test conducted according to 9.9.2 of IEC 61540, and earthing conductor stayed connected		N/A
<u> </u>	b) RCD operated correctly for all 50 cycles		N/A

IEC 60745-1				
Clause	Requirement + Test	Result - Remark	Verdict	
	c) RCD cannot be removed during use or routine normal maintenance (i.e., residual current device fixed to tool or power supply cord connected to tool)		N/A	
	RCD fitted in supply cord provided with Type Y or Z attachment for connection to supply cord and interconnecting cord		N/A	

15 ELECTRIC STRENGTH				
15.1	Protective impedance disconnected	See annex K	N/A	
15.2	No flashover or breakdown occurred during the test with the output current at least than 200 mA and the applied measured voltage +/- 3%:	N/A according to Annex K	N/A	
	The insulation coating withstood the applied potential with the 5 kPa force applied		N/A	
	For the tool with integral heating elements, test voltages specified in IEC 60335-1 applied to the heating elements only and not to other parts of tool		N/A	

16	OVERLOAD PROTECTION OF TRANSFORMERS AND ASSOCIATED CIRCUITS		
16.1	No excessive temperatures occurred during short circuit in transformer or circuits associated with it for a tool supplied from a transformer	N/A according to Annex K	N/A
	Power limited by (short-circuit protective device):		_
	Insulation on conductors was within 15 K of Table 1		N/A
	Transformer windings complied with Clause 18.9		N/A
	Transformer complies with IEC 61558-1		N/A

17	ENDURANCE		
17.1	No hazards due to extended normal use	N/A according to Annex K	N/A
17.2	No load intermittent operation (2 x 24 h)		N/A
	Number of operations		_
	Number of hours for each operation		_
	Test voltage at each operation (V)		_
	Rate of operation (100s "on", 20s "off")		_
	Test positions selected		_
	Operation time for each position		_
	Servicing of carbon brushes and lubricant		N/A
	Forced cooling or rest periods if temperature exceeded values in Table 1		N/A
	No electrical or mechanical failure		N/A

IEC 60745-1				
Clause	Requirement + Test	Result - Remark	Verdict	
	No insulation damage		N/A	
	No loose contacts or connections		N/A	
	No flashover or breakdown occurred after spillage treatment:		N/A	
	No operation of overload protection devices		N/A	
17.3	Tools with Centrifugal switches operated for 10,000 cycles		N/A	
	Number of operations under normal load:		N/A	
	Rate of operations (s "on", s "off"):		N/A	
	Test voltage 0.9 x rated Voltage (V):		N/A	
	No electrical or mechanical failure		N/A	
	No insulation damage		N/A	
	No loose contact or connections		N/A	
	No flashover or breakdown occurred:		N/A	
	No opening of overload protection devices		N/A	

18	ABNORMAL OPERATION		
18.1	No hazard due to abnormal operation	See Annex K	Р
	Fuses, thermal cut-outs, over current protection devices used to provide the necessary protection		Р
18.2	Tool with heating elements	N/A according to Annex K	_
	Tool with a control device limiting temperature:		N/A
	Only one abnormal condition simulated each time		N/A
	Tests of Clauses 18.2-18.6 conducted consecutively when more than one test applicable to the same tool		N/A
	Tool tested until a non-self-resetting thermal cut-out operated, or until steady conditions		N/A
	Test repeated on a second sample when a heating element permanently open-circuited		N/A
	Only one abnormal condition simulated each time		N/A
18.3	Tool with heating elements tested under the conditions of heating test, except with restricted heat dissipation		N/A
	Test voltage provided a power 0.85 times rated power input (V)		_
18.4	Tool cooled down to room temperature and test of 18.3 repeated		N/A
	Test voltage provided a power input of 1.24 times rated power input (V)		_

	IEC 60745-1		
Clause	Requirement + Test	Result - Remark	Verdict
18.5	Tested as in heating test, under normal operation with control limiting the temperature short-circuited		N/A
	Test voltage provided a power input of 1.15 times rated power input (V):		_
	Multiple controls short-circuited one at a time		N/A
18.6	Test on class I tool with tubular sheathed and embedded heating elements		N/A
	Test repeated with the supply polarity reversed and other end of element connected to earth		N/A
18.7	No load test for 1 min on cutting tools incorporating a commutator motor		N/A
	Test voltage 1.3 times rated voltage, or upper limit of voltage range (V)		_
	After the tests of 18.2 to 18.7, safety of tool not impaired, and windings and connections not loose		N/A
18.8	Test on tools with induction motor and with moving parts locked		_
	a) Tool with a starting torque less than full-load torque		N/A
	Duration of locked conditions (s)		_
	b) Tool started by hand		N/A
	Duration of locked condition (s)		_
	c) tool with moving parts liable to be jammed, or moving parts that can be stopped by hand with the motor switched on		N/A
	Duration of locked condition (s):		_
	After the test, or at the instant of operation of fuses, thermal cut-outs, motor operated devices, and the like, the temperature of the windings complied with the values in Table 3		N/A
	Max winding temperature recorded (°C):		_
18.9	Test on tools with 3-phase motors with one phase disconnected		_
	30 s tests for tool switched on by hand or continuously loaded by hand; cold started		N/A
	5 min test for other tools		N/A
	After the test, or at the instant of operation of fuses, thermal cut-outs, motor protection devices, ant the like, the temperature of the windings complied with the limits in Table 3		N/A
	Max winding temperature recorded (°C):		_

	IEC 60745-1		
Clause	Requirement + Test	Result - Remark	Verdict
18.10	No hazards occurred under fault conditions of 18.10.2	See Annex K and Supplementary Information Table 18.10.2	Р
	Circuits complied with 18.10.1 and not subjected to fault conditions of 18.10.2		N/A
	Test of 18.10.3 conducted when safety of tool under a fault condition depended on operation of a miniature fuse-link complying with IEC 60127-3		N/A
	Tool withstood the particular test as a conductor of a PCB open-circuited, and		N/A
	– base material of PCB withstood test of Annex F,		N/A
	 creepage or clearances between live parts and accessible metal parts not reduced below values in 28 due to loosened conductors, and 		N/A
	 tool withstood tests of 18.10.2 with the open- circuited conductor bridged 		N/A
18.10.2	Fault conditions a) to f) conducted as applicable		N/A
18.10.3	Tests repeated with fuse-link replaced by an ammeter when during fault conditions of 18.10.2, safety of the tool depended on operation of a miniature fuse-link complying with IEC 60127-3,	See Table 18.10.2	N/A
	- Circuit not considered to be adequately protected when current measured was 2.1 times the rated current of fuse-link, and test conducted with fuse-link short-circuited (A)		N/A
	Circuit considered adequately protected when current measured was — 2.75 times the rated current of fuse-link (A):		N/A
	- Fuse-link short-circuited when current measured was 2.1-2.75 times the rated current of fuse-link, and test conducted as follows (A):		N/A
18.10.4	Tools incorporating electronic devices are so designed that no hazard results in the event of a failure in the electronic equipment	See Supplementary Information Table 18.10.2	N/A
	Tool operated for 1 min, at a voltage equal to the rated voltage or the mean value of the voltage range, at no-load with the electronic device short-circuited.		N/A
	No hazard resulted when test repeated with electronic device open-circuited		N/A
	No damage due to fire and mechanical damage impairing safety and protection against electric shock following the tests of 18.10.1 to 18.10.4, and		N/A
	- Current through protective impedance was less than limits of Clause 9.1 (A)		N/A

		IEC 60745-1		
Clause	Requirement + Test		Result - Remark	Verdict

	Tool considered to have withstood the test when speed-limiting device operated		N/A
18.11	Switches and devices for motor reversal withstood stresses occurring when rotation reversed 25 times under running conditions at rated voltage or upper limit of rated voltage range at no-load (V)	No reversing switch	N/A
18.12	Class I tool with class II construction and class II tool operated under extreme overload conditions without impairing protection against electric shock		N/A
	A separate sample operated for 15 min, until the tool open-circuited, or flame appeared		N/A
	Test circuit (KVA)		_
	160% normal load test current (A)		_
	Overload condition existed for (_min, _sec):		_
	Condition continued until the tool open-circuited, or flame appeared or 15 minutes expired:		N/A
	Elements that opened in case an open circuit occurred:		N/A
	When flames appeared, immediately extinguished by CO ₂ extinguisher		N/A
	Maximum leakage current measured throughout the abnormal test (mA):		N/A
	Tool that did not operate after 15 min, cooled to room temperature and subjected to a 1500 V Electric Strength test (live parts and accessible parts):		N/A
	Tool that operated after 15 min, cooled to room temperature and subjected to a 2500 V Electric Strength test (live parts and accessible parts):		N/A

19	MECHANICAL HAZARDS		
19.1	Adequate protection against injury provided against moving and dangerous parts		Р
	Protective enclosures, covers, and the like have adequate mechanical strength and cannot be removed without the aid of a tool		Р
	No dangers from adjusting the guards		N/A
	No dangers due to movement or release of working elements during normal use		Р
	No contact with dangerous moving parts using standard test finger (Fig 1)		Р
19.2	No sharp edges, burrs, flashes and the like		Р
19.3	No contact of moving parts with test finger (Fig 1) with removal of dust collection system	no dust collection system	N/A

IEC 60745-1					
Clause	Requirement + Test	Result - Remark	Verdict		
	T	T			
19.4	Adequate grasping surfaces		Р		
19.5	Provision for visual checking of the contact of cutting tool with work piece		Р		
19.6	The no-load speed of the spindle did not exceed 110 % of the rated no-load speed	acc. to Annex K	N/A		

20	MECHANICAL STRENGTH		
20.1	Adequate mechanical strength in normal use	see Annex K	Р
	No flashover or breakdown occurred after tests of 20.2-20.4 and 15		N/A
	No damage impairing compliance with this standard, and no live parts became accessible		Р
20.2	Three blows applied to every weak point of enclosure by spring-operated impact test apparatus in Clause 5 of IEC 60068-2-75		Р
	Brush cap impact energy (Nm)		_
	Other part impact energy (Nm)	1,0	_
	Blows applied to protective devices, handles, levers, and knobs when necessary		Р
	No damage impairing compliance with standard		Р
	No accessibility of live parts		N/A
	No cracks visible to naked eye		Р
	Inner cover withstood test		N/A
20.3	Hand-held tool withstood impact of 3 varied drops on a concrete surface from 1 m	a. tool with battery b. tool without battery c. battery without tool	Р
	No damage impairing compliance with standard		Р
	No accessibility of live parts		N/A
	No cracks visible to naked eye		Р
	Inner cover withstood test		N/A
20.4	Adequate mechanical strength of brush holder and their caps		N/A
	Brush cap removed and replace 10 times applying specified tightening torque		N/A
	Tightening torque (Nm)		_
	No damage impairing compliance with standard		N/A
	No accessibility of live parts		N/A
	No cracks visible to naked eye		N/A
	No damage to threads		N/A

	3			
IEC 60745-1				
Clause	Requirement + Test	Result - Remark	Verdict	
			1	
20.5	Handles and grasping surfaces have adequate mechanical strength to provide insulation between grasping area and output shaft		Р	
	A separate sample subjected to a single impact from 1m onto a concrete surface on each handle and each recommended grasping surface followed by an electric strength test of 1250 V a.c.		Р	
	No damage impairing compliance with standard		Р	
	No accessibility of live parts		N/A	
	No cracks visible to naked eye		Р	
	No flashover or breakdown of insulation		Р	

21	CONSTRUCTION		
21.1	Accidental changing of setting did not occur in tools with different voltages or different speed settings		N/A
21.2	Accidental changing of settings of control devices did not occur	Driving depth adjustment; accidental change will not lead to a hazard	Р
21.3	Removal of parts ensuring required degree of protection against moisture not possible without aid of a tool		N/A
21.4	Fixing of handles, knobs and the like, used to indicate position of switches or similar components in a wrong position, was not possible		Р
21.5	Replacement of a flexible cable or cord requiring displacement of a switch was possible without subjecting internal wiring to undue stress		N/A
	After repositioning of the switch and before reassembling the tool, verification of correct positioning of internal wiring was possible		N/A
21.6	Wood, cotton, silk, paper and similar fibrous or hygroscopic material not used as insulation, unless impregnated or chemically rendered non-fibrous		N/A
21.7	Asbestos not used		Р
21.8	Ordinary driving belts not relied upon to ensure electrical insulation		N/A
	Special belt design employed to allow use as electrical insulation		N/A
21.9	Insulating barriers of Class II tools, and parts of Class II tools serving as supplementary or reinforced insulation are:		N/A
	- fixed such that they cannot be removed without being seriously damaged		N/A

1 age 21 01 30 Report No. 3431244.30A				
IEC 60745-1				
Clause	Requirement + Test	Result - Remark	Verdict	
	- so designed that they cannot be replaced in an incorrect position, and when omitted, the tool will be inoperable or manifestly incomplete		N/A	
21.10	Use of the sheath (jacket) of a flexible cable or cord as supplementary insulation inside the tool is independent of mechanical and thermal stresses		N/A	
21.11	No assembly gap with a width greater than 0.3 mm in supplementary insulation giving access to live parts		N/A	
21.12	No hazards from parts of Class I tool such as wire, screw, nut, washer or spring becoming loose or falling out of position, and accessible metal not made live		N/A	
	Clearance and creepage distances of Class II tool or class II construction not reduced to less than 50% of values shown in Table 10		N/A	
	Class II tool or Class II construction, other than those of the all-insulated type, provided with an insulating barrier between accessible metal and motor parts and other live parts		N/A	
	Class I tool with adequately fixed parts, barriers, and sufficiently large creepage and clearances		N/A	
	All wires secured in place independent of terminal connection or solder		N/A	
21.13	Supplementary and reinforced insulation not impaired by deposition of dirt, or dust resulting from wear of parts within the tool to the extent that creepage and clearances would be reduced		N/A	
	Ceramic material not tightly sintered and similar materials, and beads alone, not used as supplementary or reinforced insulation		N/A	
	Parts of natural or synthetic rubber used as supplementary insulation are resistant to aging		N/A	
	Rubber parts so arranged and dimensioned that creepage distances not reduced below values in 28.1, even when cracks occurred		N/A	
	Insulated material for embedded heating conductors serves only as basic insulation		N/A	
	Aging test for rubber parts for 70 h at 100±2°C		N/A	
	Rubber parts tested:		_	
21.14	Internal wiring, windings, and the like including insulation in general not exposed to oil, grease, and similar substances		N/A	
	Adequate insulation properties of oil, grease, and similar substances used for lubrication of gears and the like with no effect on insulation		N/A	

IEC 60745-1				
Clause	Requirement + Test	Result - Remark	Verdict	
21.15	No access to brushes without aid of a tool		N/A	
	When tightening screw-type brush-caps, two surfaces clamped together		N/A	
	Locking device retaining brushes in position do not depend upon brush spring tension		N/A	
	Screw-type brush-caps accessible from the outside of the tool made of or covered with insulating material of adequate strength, and not projecting beyond surrounding surface of the tool		N/A	
	Properties of insulating materials		N/A	
	 tested according to Cl. 20.2 and 20.4 for screw- type brush-caps accessible from outside of tool 		N/A	
	 tested as specified for supplementary insulation for class I and class III tools 		N/A	
	 tested as specified for reinforced insulation for class II tools 		N/A	
21.16	Tool employing a liquid system protects the user against increased risk of shock due to presence of liquid under normal use and faults of liquid system		N/A	
	Tools employing liquid system constructed as Class III tools, or		N/A	
	- class I or II and provided with a residual current device, and complying with 14.4-14.6, or		N/A	
	- class I or class II and designed for use in combination with an isolating transformer and complying with 14.4 and 14.5		N/A	
21.17	Accidental operation of switches and reset buttons on non-self-resetting controls did not occur when tool dragged across a horizontal surface		Р	
21.18	Tools, other than those provided with a flexible shaft, fitted with a mains switch which can be switched off by the user without releasing the grasp on the tool	Signal switch only	N/A	
	A switch locking in "on" position considered to meet the requirement of 21.18, provided it unlocks automatically when the trigger or actuating member is activated	No lock on device	N/A	
21.18.1	Switch could not be locked in "on" position and did not remain in "on" position after trigger released when a risk with continued operation existed		Р	

IEC 60745-1			
Clause	Requirement + Test	Result - Remark	Verdict
21.18.2	Switch was locked in "off" position when a risk associated with inadvertent starting existed	Trigger Lock-off provided and two dissimilar actions required to shoot a nail. (Actuate the interlock mechanism –safety yoke (contact trip/work piece contact)- and push on the switch)	Р
21.19	Protection against electrical shock not affected when screws accessible from the outside replaced by longer screws simulating routine servicing		N/A
	Creepage and clearances not reduced below values in 28.1	See Annex K	Р
21.20	Tool marked with the first numeral of IP system complies with IEC 60529:		N/A
21.21	No risk of electrical shock from charged capacitors when touching pins of the plug		N/A
	Max. voltage measured between pins of the plug after one second after each disconnection (V):		_
	Line capacitors rated 0.1 μF		_
21.22	Non-detachable parts secured reliably and withstood mechanical stress under normal use		Р
	Snap-in devices have an obvious locked position and have fixing properties that do not deteriorate		N/A
	Parts disassembled and assembled 10 times prior to test showed no signs of deterioration		Р
	Parts affected by temperature tested immediately after conditions of Clause 12		N/A
	All weak parts of the tool subjected to the 10 s push force of 50 N		Р
	50 N pull force applied to cover or weak part when shaped prevented easy slippage of fingertips		Р
	30 N pull force applied to cover or weak parts when projection of the gripped part was less than 10 mm in the direction of removal		Р
	Test fingernail of Fig. 7 inserted in apertures and joints with a force of 10 N to enable a force of 30 N for 10 s by means of a loop while applying push/pull forces		Р
	A torque of 2 Nm applied at the same time as pull or push force on parts 50 mm or smaller and likely to be subjected to twisting,		N/A
	A torque of 4 Nm applied at the same time as pull or push force on parts larger than 50 mm and likely to be subjected to twisting,		N/A

Clause	Requirement + Test	Result - Remark	Verdict
	· ·		
	Projection was less than 10 mm and required a torque of (Nm):		N/A
	Parts not detached, and remained in locked position		Р
21.23	Handles, knobs, etc., withstood axial force of 30 N for 1 minute		Р
21.24	Storage hooks and similar devices for flexible cords are smooth and well rounded	Storage hook provided	Р
21.25	Current-carrying parts and other parts resistant to corrosion under normal use		N/A
	After tests of Clause 30, no sign of corrosion on relevant parts		N/A
21.27	Insulation between SELV and other parts of non-class II tool meets requirements for double or reinforced insulation		N/A
21.28	Parts separated by protective impedance comply with requirements for double or reinforced insulation		N/A
21.30	Shafts of operating knobs, handles, levers, and the like not live, except when removal of such parts does not make the shaft accessible to test finger		N/A
21.31	Handles, levers, and knobs of non-class III tool held or actuated in normal use do not become live during an insulation fault		N/A
	Metallic handles, levers, and knobs with shaft and securing means likely to become live due to basic insulation fault, adequately covered by insulating material or their accessible parts separated from their shafts or securing means by insulation		N/A
	Covering or insulating material complies with Electric Strength test in Clause 15, Table 2, item 4		N/A
21.32	Tool likely to cut into concealed wiring or cord, has handles and grasping surfaces made of insulating material, or metal covered by insulating material, or their accessible parts are separated by insulating barrier(s) from accessible metal parts that may become live by the output shaft		P
	Insulated, stick type, auxiliary handle is provided with a flange ≥ 12 mm high above grasping surface between grasping area and accessible parts that may become live by the output shaft	No auxiliary handle	N/A
21.33	Capacitors in class II tools not connected to accessible metal parts, and their metallic casings are separated from accessible metal parts by supplementary insulation		N/A
	Capacitors tied to accessible metal parts comply with Clauses 9.1 and 21.36		N/A
21.34	Capacitors not connected between contacts of the thermal cut-outs		N/A

IEC 60745-1				
Clause	Requirement + Test	Result - Remark	Verdict	
21.35	Lamp holders used only for connection of lamps		N/A	
21.36	Protective impedance consists of at least two separate components with impedance unlikely to change significantly during lifetime of tool		N/A	
	When a component short or open-circuited, values in Clause 9.1 were not exceeded		N/A	
	Resistors comply with 14.1 of IEC 60065 and capacitors comply with 14.2 of IEC 60065		N/A	
21.37	Air-intake ventilation openings not excessively large		Р	
	It was not possible to insert a steel ball 6 mm in diameter through air-intake openings other than those adjacent to fan		Р	

22	INTERNAL WIRING		
22.1	Wireways smooth and free from sharp edges, burrs, etc.		Р
	Holes in metal through which insulated wires pass provided with bushings or, except as required by relevant part 2, have smooth, well-rounded edges with a radius of 1,5 mm	No holes in metal	N/A
	Wiring prevented from coming into contact with moving parts		Р
22.2	Internal wiring and electrical connections adequately protected or enclosed		Р
22.3	Internal wiring adequately rigid, fixed or insulated such that, in normal use, creepage and clearances cannot be reduced below values in 28.1	acc. to Annex K	N/A
	The insulation not damaged in normal use		N/A
	Insulation of internal wiring electrically equivalent to insulation of cords complying with IEC 60227or IEC 60245		N/A
	No breakdown resulted upon application of a 2000 V electric voltage for 15 min between conductor and metal foil wrapped around insulation		N/A
	Sleeves used as supplementary insulation on internal wiring remain in position by clamps at both ends requiring its removal by breaking or cutting		N/A
22.4	Use of green/yellow conductors for earthing terminals only		N/A
22.5	Aluminium wires not used for internal wiring		Р
22.6	Stranded conductors with lead-tin soldering are only used with spring terminals with constant contact pressure, except when clamping means pose no risk of bad contact		N/A

		IEC 60745-1	·	
Clause	Requirement + Test		Result - Remark	Verdict

23	COMPONENTS		
23.1	Components comply with relevant IEC standards	See appended Table 23.1	Р
	Components used in accordance with their markings		Р
	Applied exceptions:		N/A
23.1.1	Capacitors in auxiliary windings of motors marked with their rated voltage and rated capacitance:		N/A
23.1.2	Fixed capacitors for radio interference suppression comply with IEC 60384-14		N/A
23.1.3	Small lamp holders similar to E10 lamp holders meet requirements for E10 lamp holders		N/A
23.1.4	Insolating and safety insulating transformers comply with IEC 61558-1		N/A
23.1.5	Appliance couplers other than those used for IPX0 tools comply with IEC 60309, and those used for IPX0 comply with IEC 60320		N/A
	Instructions provided to inform user to connect the tool with non-IEC appliance couplers		N/A
23.1.6	Automatic controls not complying with IEC 60730-1 tested according to this standard, and additionally according to 11.3.5 – 11.3.8 and 17 of IEC 60730-1		N/A
	IEC 60730-1 tests conducted under conditions occurring in the tool		N/A
	Type of controls used and number of operations completed per Cl. 17 of IEC 60730-1 (cycles):		N/A
	Correct markings used on automatic controls:		N/A
	Tests of Clause 17 of IEC 60730-1 were not conducted on automatic controls because tool complies with this standard when protective device short-circuited		N/A
	Thermostats and temperature limiters tested in accordance with a specific exception in footnote b) of Table 1 of Clause 12		N/A
23.1.7	Unless otherwise specified, tests on components per other standards conducted separately according to the relevant standard		Р
	Component, marked and used per its markings		Р
	Components not mentioned in Table 1 of Clause 12 tested as part of the tool		Р
23.1.8	If no IEC standard, or when component not marked or used not as marked, component tested under conditions occurring in the tool, and number of samples as required by similar specifications		N/A
23.1.9	Capacitor voltage did not exceed 1.1 times its rated voltage (V)		N/A

	IEC 60745-1		
Clause	Requirement + Test	Result - Remark	Verdict
23.1.10	Adequate breaking capacity of mains switches with no electrical mechanical failure	see Annex K	Р
	Mains switches rated for min. 50K cycles of operations		N/A
	Switch operated 50 times with motor stalled	See Annex K	Р
	For electronic control device switching off before opening the main contacts, switch operated five times with the electronic device short-circuited		N/A
23.1.11	Switches, not separately tested and found to comply with IEC 61058-1 under the conditions occurring in the tool, comply with Annex I	See Annex K	Р
	Test of 17.2.4.4 of IEC 61058-1 conducted for a min. of 50000 cycles of operation		N/A
	Switches operated only with the aid of a tool and intended for no load operation were not subjected to tests of Clause 17 of IEC 61058-1		N/A
	The above also applied to switches operated by hand and interlocked not to be operated under load		N/A
	Switches without interlock tested per IEC 61058-1, 17.2.4.4 for a min. of 100 cycles of operation:		N/A
	Tests of 17.2.4.4 of IEC 61058-1 not conducted on a switch when tool met the requirements of this standard when the switch short-circuited		N/A
23.2	Tool not fitted with switches or automatic controls in flexible cords		N/A
	Tool not fitted with devices causing the protection device in the fixed wiring to operate		N/A
	Tool not fitted with thermal cut-outs which can be reset by a soldering operation		N/A
23.3	Overload protection devices are non-self-resetting		N/A
23.4	Plugs and socket-outlets used as terminal devices for heating elements and plugs and socket-outlets for ELV circuits not interchangeable with plugs and socket-outlets in IEC 60884, and with connectors and tool inlets complying with IEC 60320		N/A
23.5	Motors connected to the supply mains with insulation inadequate for the rated voltage comply with Annex B		N/A

24	SUPPLY CONNECTION AND EXTERNAL FLEXIBLE CORDS	
24.1	Tool rated in voltage or frequency for connection to public supplies provided with a supply cord with a plug	N/A
	Tool intended to be connection to non-public power supplies provided with a supply cord without a plug	N/A

1 age 20 01 30 Report No. 3431244.30A			
IEC 60745-1			
Clause	Requirement + Test	Result - Remark	/erdict
	Tool provided with appliance inlet for connection to a supply having at least same degree of protection against moisture as required for the tool, and with locking device preventing accidental disconnection		N/A
	Tool provided with a supply cord for connection to a supply ≤ 0.5 m and fixed with an in-line connector (cable coupler) and its mating counterpart		N/A
	The in-line connector provided with at least the same degree of protection against moisture as required for the tool		N/A
	Locking devices complied with pull test of 24.14		N/A
24.2	Supply cord assembled to the tool by attachment type (specify X, Y, or Z):		N/A
	Supply cord with type X and type Y attachment is ordinary flexible cord or a special cord only available from the manufacturer or its agent:		N/A
	Special cord includes part of the tool:		N/A
24.3	Plugs fitted with only one flexible cord		N/A
24.4	Supply cord not lighter than ordinary tough rubber sheathed flexible cord or ordinary PVC sheathed flexible cord		N/A
	PVC cords not used if external metal parts exceed 75 K temperature rise		N/A
	Power supply cords of single-phase tool with a plug and rated current ≤ 16 A supplied with a plug complying with IEC 60884 or IEC 60309		N/A
	Class I tools fitted with plugs complying with IEC 60309, Sheet 2-1		N/A
	Class II tools fitted with plugs complying with IEC 60309, Sheet 2		N/A
	Class III tools fitted with plugs complying with IEC 60309, Sheet 2-1		N/A
	Body of plug covered with, rubber, polyvinyl chloride, or a material with equivalent mechanical strength .:		N/A
	Supply cords of class I, single-phase tool rated > 16 A \leq 63 A, and multi-phase tool rated \leq 63 A, provided with a plug complying with IEC 60309 and standard Sheet 2-III based on current		N/A
	Supply cords of class II, single-phase tool rated > 16 A \leq 63 A, and multi-phase tool rated \leq 63 A, provided with a plug complying with IEC 60309 and standard Sheet 2		N/A
	Supply cords of class III, single-phase tool rated > 16 A \leq 63 A, and multi-phase tool rated \leq 63 A, provide with a plug complying with IEC 60309 and standard Sheet 2-III		N/A

IEC 60745-1			
Clause	Requirement + Test	Result - Remark	Verdict
24.5	Nominal cross-section area of supply cord per Table 6 (mm²)		N/A
24.6	Supply cord of class I tool has green/yellow core connected to internal earthing terminal of the tool, and to earthing contact of plug		N/A
24.7	Lead-tin solder not used to consolidate leads under pressure, except when clamping means used prevent risk of a bad contact		N/A
	Clamping screws alone not used for securing soldered leads		N/A
24.8	Moulding supply cord to any part has no effect on the insulation of the cord		N/A
24.9	Inlet openings provided with a bushing, or no risk of damaging protective covering of supply cord		N/A
24.10	Inlet bushings shaped to prevent damage to supply cord		N/A
	Inlet bushings reliably fixed and not removable without the aid of a tool		N/A
24.12	Cord guards provided with adequate mechanical strength and retain these properties throughout extended normal use		N/A
	Flexing test performed in apparatus shown in Fig. 9		N/A
	Weight attached to cable or cord (kg):		_
	Oscillating member moved backwards and forwards through an angle of 90° (45° on either side of the vertical) with rate of flexings 60/minute		N/A
	After 10,000 flexings, sample turned through 90° about the centre of the cord guard		N/A
	After the test, cord guard not loosened, and no damage to cord guard and flexible cable impairing compliance with this standard		N/A
	Number of strands versus number of broken strands of each conductor not more than 10%		N/A
	Cord guard did not slip out from its location after completion of ten 1 sec lifts		N/A
24.13	Cord guard of insulating material provided to protect against excessive bending at inlet opening		N/A
	Guard fixed reliably and projects outside tool a distance beyond inlet opening of at least 5 times the overall diameter of cable or cord		N/A
	Cord guard integral to tool minimum 100 mm longer than guard		N/A
	Mass attached to the free end of cable or cord (g) .:		_
	Temperature sensitive cord guard tested at 23±2°C		N/A

Page 30 01 56 Report No. 343 1244.50A			
	IEC 60745-1	T	
Clause	Requirement + Test	Result - Remark	Verdict
	Curvature of cable or cord is nowhere less than 1.5 of external diameter of cable		N/A
24.14	Conductors relieved from strain, twisting and protected from abrasion		N/A
	It is not possible to push the cord into the tool		N/A
	Pull force was applied 25 times at the force prescribed in Table 7 (N):		_
	After pull test, cord, other than automatic cord reel, subjected to torque in Table 7 for 1 min (Nm):		N/A
	The cord was not damaged during the tests		N/A
	Cord longitudinal displacement (mm):		N/A
	Conductors movement in the terminals (mm):		N/A
	No appreciable strain at the connection		N/A
	Creepage and clearances not reduced below values in Cl. 28.1		N/A
24.15	Cord anchorage either accessible only with the aid of a tool, or the cord can only be fitted using a tool		N/A
24.16	Cord anchorage for type X attachment		N/A
	Cord anchorage allows easy replacement of cord		N/A
	It is evident how strain relief and prevention of twisting are accomplished by the cord anchorage		N/A
	Anchorage is suitable for different types of cord, or tool designed to be fitted with only one type of cord		N/A
	Cord anchorage screws separated by supplementary insulation		N/A
	Cord is not clamped by metal screw bearing directly on the cord		N/A
	At least one part of cord anchorage securely fixed to the tool, unless it is part of the specially prepared cord		N/A
	Screws intended to fix the cord in place are not used to secure any other part, or it is clear the tool is inoperative		N/A
	Parts fastened to the cord anchorage by the same screw could not be removed without the aid of a tool		N/A
	Cord anchorage is such that in case of labyrinths, the labyrinths cannot be bypassed in a way that the requirement of Clause 24.14 is not met		N/A
	For type X attachment, gland not used as cord anchorage for power supply cord		N/A
	Cord anchorage in class I tool is of insulating material or provided with an insulating lining		N/A

	IEC 60745-1			
Clause	Requirement + Test	Result - Remark	Verdict	
	Cord anchorage in class II tool is of insulating material, and when metallic, meet requirements for supplementary insulation		N/A	
	Type X has one or more nuts to secure cord anchorage to tool		N/A	
	Clamping member complies with Figure 6		N/A	
	Tests of CI. 24.14 conducted with lightest type of cord of smallest cross-section and next heavier type as in Cl. 25.2 (sizes, mm²)		N/A	
	Specially prepared cord tested with the cord as delivered		N/A	
	Conductors inserted into terminals, terminal screws tightened sufficiently to prevent conductors from easily changing their position, torque set at		N/A	
24.17	Adequate cord anchorages are provided for type Y and Z attachments and complied with 24.14		N/A	
24.18	Knots and tying strings for type X attachment are not used		N/A	
24.19	The insulated conductors of the supply cord are insulated from accessible metal parts by basic insulation for class I tool, and supplementary insulation for class II tools		N/A	
	- insulation consists of a separate insulating lining fixed to cord anchorage		N/A	
	- a sleeve or grommet is fixed to the cord		N/A	
	- for class I tools, insulation consists of sheath of the sheathed cord		N/A	
24.20	For type X attachment space for supply cables or supply cord provided inside or as a part of tool		N/A	
	- space permits verification of correct connection and positioning of conductors		N/A	
	- space permits covers to be fitted without risk of damage to supply conductors or their insulation		N/A	
	- uninsulated end of conductor, when detached from a terminal, cannot come into contact with accessible metal parts		N/A	
	Installation test conducted with cables or flexible cords of the largest cross-sectional area as per Clause 25.2 (mm²)		N/A	
	For pillar terminals (with conductors that are not separately clamped 30 mm or less from terminal), and for other terminals with screw clamping, a force of 2 N applied to the wire in any direction and adjacent to the terminal, screw or stud		N/A	

	IEC 60745-1			
Clause	Requirement + Test	Result - Remark	Verdict	
	The uninsulated end of the conductor did not come into contact with accessible metal parts		N/A	
24.21	Appliance inlet has no accessible live parts		N/A	
	- appliance inlet allows easy insertion of connector		N/A	
	- after insertion of connector, tool not supported by the connector during any position of normal use on a flat surface		N/A	
	Standard test finger applied for tool inlet other than appliance inlet per IEC 60320		N/A	
	Appliance inlet complies with IEC 60320		N/A	

25	TERMINALS FOR EXTERNAL CONDUCTORS	
25.1	Type X attachment, other than specially prepared cord, provided with terminal connections made by screws, nuts, or equally effective devices	N/A
	Use of screw-type terminals per IEC 60998-2-1	N/A
	Use of screwless-type terminals per IEC 60998-2-2	N/A
	Use of clamping units according to IEC 60999-1 considered equally effective devices	N/A
	Screws and nuts do not fix other components	N/A
	Screws and nuts allowed to also clamp internal conductors when they are unlikely to be displaced when fitting supply conductors	N/A
	For tool with type X attachment, soldered connections allowed to be used for connection of external conductors, when soldering alone is not used to maintain conductor in position	N/A
	When provided, barriers prevent creepages and clearances between live parts and other metal parts from being reduced to < 50% of values in 28.1, the conductor can be fixed by soldering alone	N/A
	For type Y and Z attachments, soldered, welded, crimped and similar connections allowed for the connection of external conductors	N/A
	Class II tools, conductor so positioned or fixed that soldering, crimping, or welding alone not relied upon to maintain the conductor in the position	N/A
	Barriers prevent creepages and clearances between live parts and other metal parts from being reduced to < 50% of values in 28.1 for the Class of tool using Type Y or Z attachments	N/A
	Conductors connected by soldering are held in place near termination independent of solder	N/A

	IEC 60745-1			
Clause	Requirement + Test	Result - Remark	Verdict	
	Conductor is "hooked in" before soldering and the hole through which it passes is not too large		N/A	
	Terminals of a component built into the tool used to secure external conductors		N/A	
	Leads additionally fixed near terminations		N/A	
	Stranded conductors secured at insulation and conductor		N/A	
25.2	Terminals for type X attachment fitted with special connection or accommodate nominal cross-sectional areas as in Table 8		N/A	
	Cables or cords of the specified smallest and largest cross-sectional areas can be fitted (mm²):		N/A	
	Supply cord terminals withstood pull force of 5 N		N/A	
25.3	For type X attachment, when clamping means tightened or loosened, terminal did not loosen up, no stress on internal wiring, and creepage and clearances not reduced		N/A	
	Torque applied per IEC 60999-1, Clause 9.6 at 2/3 torque of that in Table 4 of IEC 60999-1 (Nm):		N/A	
	Terminals secured by two screws to prevent loosening		N/A	
	Correct position of supply terminals maintained by switches and similar devices with recesses and verified after connection of supply cable and repositioning of device		N/A	
	Sealing compound without other means of locking not used		N/A	
	Self-hardening resins used only on terminals that are not subject to torsion in normal use		N/A	
25.4	Type X attachment using terminals to clamp the conductor between metal surfaces do so without damage to conductor after torque test per Cl. 25.3		N/A	
25.5	Type X attachments which require no special preparation of conductor for correct connection, and conductor does not slip out when clamping screws or nuts tightened		N/A	
	Type X specially prepared cord used:		N/A	
	There were no deep or sharp indentations on the conductors after torque test per Clause 25.3		N/A	
25.6	End of conductor inserted in the hole of pillar type terminals is visible, or can pass beyond threaded hole for a distance of half nominal diameter of screw, or 2.5 mm, the greater of the two (mm)		N/A	
25.7	For type X attachment, terminals clearly recognizable and accessible after opening the tool		N/A	

	1 age 04 01 00	rtoport rto. 040	12 11.00/1		
	IEC 60745-1				
Clause	Requirement + Test	Result - Remark	Verdict		
	All terminals located behind one cover, or one part of the enclosure		N/A		
25.8	Terminal devices not accessible without the aid of a tool		N/A		
25.9	For tool with type X attachment, terminal devices located or shielded to prevent a strand of wire from escaping		N/A		
	In case of class II tool, live parts and metal parts separated from accessible metal parts by supplementary insulation		N/A		
	8 mm long free wire of the stranded supply conductor did not touch any accessible metal part		N/A		
	8 mm long free wire of stranded conductor connected to an earthing terminal did not touch any live part		N/A		

26	PROVISION FOR EARTHING	
26.1	Accessible metal parts of class I tool permanently connected to an earthing terminal or termination within the tool	N/A
	Accessible metal parts of class I tool permanently connected to the earthing contact of the tool inlet	N/A
	Printed circuit boards are not used to provide continuity of protective earthing circuit	N/A
	No electrical connection between earthing terminals or contacts and neutral terminal	N/A
	No provisions for earthing in Class II and III tools	N/A
	Metal parts behind a decorative cover that do not withstand test of Clause 20 considered accessible metal parts	N/A
26.2	Clamping means of earthing terminals adequately locked against accidental loosening	N/A
	Earthing connections not possible to loosen without the aid of a tool	N/A
	Terminals with screw clamping comply with the relevant requirements of Clause 25, and screwless terminals comply with IEC 60998-2-2	N/A
	For specially prepared cords, terminals comply with IEC 60760	N/A
	Screwless terminals tested per IEC 60998-2-2	N/A
26.3	Earth connection of detachable parts was made before the current-carrying connections established when placing the part in position, and the current carrying connections separated before earth connection was broken when removing the part	N/A

N/A

N/A

IEC 60745-1				
Clause	Requirement + Test	Result - Remark	Verdict	
	If cord slips out of cord anchorage, current-carrying conductors become taut before earthing conductor		N/A	
26.4	No risk of corrosion between metal parts of earthing terminals and copper of earthing conductor		N/A	
	Parts transmitting current in case of an insulation fault, other than parts of metal frame or enclosure, are coated or uncoated metal with adequate resistance to corrosion		N/A	
	Thickness of electroplated coating (µm)		N/A	
	Parts of coated or uncoated metal providing or transmitting contact pressure only, adequately protected against rusting		N/A	
	Protection provided against risk of corrosion resulting from contact between copper and aluminium (or aluminium alloy)		N/A	
	Parts subjected to a treatment such as chromate conversion coating are used only to provide or transmit contact pressure		N/A	
	Thickness of coating of steel measured in accordance with ISO 2178 or ISO 1463 (μm):		N/A	
	Resistance to rusting test		N/A	
26.5	Resistance of earthing circuit (max. 0.1 Ω)		N/A	
	Test current (A)		_	
	Voltage drop between the earthing terminal and accessible metal part (V)		_	
27	SCREWS AND CONNECTIONS			
27.1	Fixings and electrical connections (includes earthing connections) withstood mechanical stresses occurring in normal use		Р	
	Screws not made of soft metal such as zinc or aluminium		Р	
	Diameter of screws of insulation material (mm):		N/A	
	Screws transmitting electrical contact pressure screw into metal		N/A	

Screws made from insulating material are not used if their replacement by a metal screw could impair

Screws removed when replacing the supply cord

a metal screw could impair basic insulation

with type X attachment, or during maintenance, are not of insulating material where their replacement by

supplementary or reinforced insulation

IEC 60745-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Screws and nuts tightened and loosened 10 times for screw engaged with a thread of insulating material		Р
	Nuts and other screws tightened and loosened five times		N/A
	Screws engaging with a thread of insulating material completely removed and reinserted each time		Р
	When testing terminal screws and nuts, a flexible conductor of the largest cross-sectional area per Clause 25.2 placed in the terminal (mm²)		N/A
	Torque per column I of Table 9 applied to metal screw without head (Nm)		N/A
	Torque per column II of Table 9 applied to other metal screws and nuts (Nm)	Enclosure / grip: 10 x 1,8 Nm	Р
	Torque per column II of Table 9 applied to screws of insulating material, having a hexagonal head with dimension across flats exceeding the overall thread diameter (Nm)		N/A
	Torque (column II, Table 9) applied to screws of insulating material, with cylindrical head and a socket for a key, having cross-corner dimension exceeding overall thread diameter (Nm)		N/A
	Torque per column II of Table 9 applied to screws of insulating material, with a head having a slot or cross slots, the length of which exceeds 1.5 times the overall thread diameter (Nm):		N/A
	Torque per column III of Table 9 applied to other screws of insulating material (Nm):		N/A
	Conductor moved each time the screw or nut was loosened		N/A
	No damage impairing further use of fixing or electrical connections		Р
27.2	Contact pressure not transmitted through insulating material other than ceramic, unless compensated for shrinkage or distortion		Р
27.3	Space-threaded screws not used for connection of current-carrying parts		Р
	No thread-cutting screws used for connection of current-carrying parts		Р
	Use of two space-threaded or thread-cutting screws in earthing circuits		N/A
27.4	Screws making both mechanical and electrical connections are locked against loosening		N/A
	Rivets for current-carrying connections subjected to torsion in normal use locked against loosening		N/A

		IEC 60745-1		
Clause	Requirement + Test		Result - Remark	Verdict

28	CREEPAGE DISTANCES, CLEARANCES AND DIS	TANCES THROUGH	
28.1	Creepage and clearances not less than the values in Table 10, except for cross-over points of motor windings	See Annex K	Р
	When a resonance voltage occurs, creepage and clearance are not less than specified for the voltage imposed by the resonance; these values increased by 4 mm in case of reinforced insulation		N/A
	Creepage and clearances for a tool with an appliance inlet measured with an appropriate connector inserted		N/A
	Creepage and clearances on tools with Type X attachment measured with supply conductor of largest cross-section per Clause 25.2 (mm²):		N/A
	Measurements repeated without the conductors		N/A
	Creepage and clearances on a tool with other attachment measured on the "as delivered" tool		N/A
	Measurements on tool with belt made with the belt in place and belt tension adjusted to the most unfavourable position within its adjustment range		N/A
	Measurements repeated with the belt removed		N/A
	Movable parts placed in the most unfavourable position; nuts and screws with non-circular heads tightened in the most unfavourable position		N/A
	Clearances between terminals and accessible metal parts also measured with screws and nuts unscrewed as far as possible and they were not less than 50% of Table 10		N/A
	Distances through slots or openings in external parts of insulating material measured to metal foil in contact with accessible surface with the foil pushed into corners using standard test finger		N/A
	2 N force applied by test finger to bare conductors and uninsulated capillary tubes of thermostats and similar devices while measurement made		N/A
	30 N force applied by test finger to enclosure		N/A
	Measurements made according to Annex A		N/A
	Creepage on an interposed barrier consisting of two parts not cemented together also measured through the joint		N/A
	Clearances on an interposed barrier measured over the barrier or, when barrier consisted of two parts with mating surfaces not cemented together, through the joint.		N/A

IEC 60745-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Creepage and clearances on a tool having parts with double insulation and no metal between basic insulation and supplementary insulation		N/A
	PWB with peak voltage stresses ≤ 150 V per mm between parts of different potential provided with a min. distance of 0.2 mm, when protected against deposition of dirt		N/A
	-PWB with 100 V per mm provided with a min. distance of 0.5 mm, when not protected against deposition of dirt		N/A
	Values of the table applied when limits mentioned above resulted in higher values than in the table		N/A
	Reduced creepage distances applied for peak voltages 50 V if Proof Tracking Index (PTI) of PWB, per Annex G, greater than 175 (PTI)		N/A
	Distances reduced further since the tool complied with the requirements of Clause 18 distances short-circuited one at a time		N/A
	Creepage and clearances within optocouplers not measured when individual insulation adequately sealed, with air excluded between material layers		N/A
	For live parts of different polarity separated by basic insulation only, creepage and clearances reduced as tool complied with Clause 18 when creepage and clearances short-circuited		N/A
28.2	Distance through insulation between metal parts was —1.0 mm for working voltages 130 V when separated by supplementary insulation		N/A
	Distance through insulation between metal parts was —1.5 mm for working voltages 130 V when separated by reinforced insulation		N/A
	Distance through the insulation was — 1.0 mm for reinforced insulation used between windings and accessible metal		N/A
	Distance through insulation between metal parts was —1.0 mm for working voltages > 130V 250V when separated by supplementary insulation, and —2.0 mm when separated by reinforced insulation		N/A
	 requirement waived as insulation applied was in thin sheet form, other than mica or similar, and for supplementary insulation consisting of at least two layers, one layer having withstood electrical strength test for supplementary insulation 		N/A
	requirement waived as insulation applied was of at least three layers and for reinforced insulation, two layers in contact having withstood the electric strength test for reinforced insulation		N/A

	3	- F			
	IEC 60745-1				
Clause	Requirement + Test	Result - Remark	Verdict		
	 requirement waived as max. temperature rise determined during test of Cl. 12 did not exceed values in 12.5 for inaccessible supplementary or reinforced insulation 		N/A		
	-requirement waived as inaccessible reinforced or supplementary insulation, after conditioning for 168h at temperature 50 K greater than max rise determined per Cl. 12, withstood an electric strength test per Cl. 15 at the oven temperature and room temperature (°C)		N/A		
	For optocouplers, 168 h of conditioning at 50 K higher than the max. temperature rise measured on optocouplers during tests of Clauses 12 and 18, while operating under most difficult conditions		N/A		

29	RESISTANCE TO HEAT, FIRE AND TRACKING		
29.1	External parts of non-metallic material, insulating material supporting live parts, connections and thermoplastics providing supplementary or reinforced insulation sufficiently resistant to heat	See Annex K	Р
	Relevant parts subjected to ball-pressure test subsequent to a 24 h exposure to 15 °C-35 °C, and a relative humidity between 45 % and 75 %		N/A
	For coil formers, parts supporting or retaining terminals in position subjected to test		N/A
29.2	Part of non-metallic material, except for decorative trims, knobs, and other parts not likely to be ignited or propagate flames originating from inside the tool, are resistant to ignition and spread of fire	See Annex K	Р
	Parts of non-metallic material other than material classified at least HB40 per IEC 60695-11-10, provided test sample not thicker than relevant part, comply with glow-wire test of IEC 60695-2-11:		N/A
	Soft, foamy, and similar materials which cannot be subjected to glow wire test complied with ISO 9772 for category HBF material with test sample not thicker than relevant part		N/A
29.3	Insulating materials resistant to tracking	acc. to Annex K	N/A
	Proof tracking test of Annex G conducted on insulating materials used under severe or extrasevere duty conditions:		N/A
	For parts of insulating material used under severe duty conditions, test voltage was 175 V		N/A
	When specimens did not withstand above test and there was no hazard other than fire, surrounding parts subjected to needle-flame test of Annex F:		N/A

	IEC 60745-1				
Clause	Requirement + Test	Result - Remark	Verdict		
	For parts of insulating material used under extrasevere duty conditions, test voltage was 250 V		N/A		
	When specimens did not withstand above test, but withstood test conducted at 175 V, and there was no hazard other than fire, surrounding parts subjected to needle-flame test of Annex F		N/A		
	Needle-flame test on all parts of non-metallic material positioned within a distance of 50 mm from any place where a tracking path may occur		N/A		
	A separate barrier or enclosure shielding parts from the tracking path, subjected to needle-flame test		N/A		
30	RESISTANCE TO RUSTING				
30.1	Ferrous parts adequately protected against rusting		N/A		
	Parts subjected to test		_		
	All grease removed from the parts to be tested by immersing them in a degreasing agent for 10 min		N/A		
	Parts were immersed for 10 min in a 10 % solution of ammonium chloride in water at (20 \pm 5) $^{\circ}\text{C}$		N/A		
	Without drying, all drops shook off, and parts placed for 10 min in a box containing air saturated with moisture at (20 \pm 5) $^{\circ}\text{C}$		N/A		
	After parts dried for 10 min in a heating cabinet at (100 ± 5) °C, no evidence of rust on surfaces		N/A		
	Small helical springs and the like and parts exposed to abrasion covered by a layer of grease		N/A		
			•		

31	RADIATION, TOXICITY, AND SIMILAR HAZARDS	
31.1	Tool did not emit harmful radiation, present a toxic or similar hazard	N/A
31.2	Tool fitted with a laser of category II or lower, according to IEC 60825-1	N/A

ANNEX B	ANNEX B MOTORS NOT ISOLATED FROM THE SUPPLY MAINS AND HAVING BASIC INSULATION NOT DESIGNED FOR THE RATED VOLTAGE OF THE TOOL	
B.1.1	Motors with working voltage 42 V	N/A
B.9.1	Metal parts of motor considered bare live parts	N/A
B.12.3	Temperature rise of body of motor determined in place of the temperature rise of the windings	N/A
B.12.5	Temperature rise of the body of the motor in contact with insulating materials did not exceed values in Table 1 for the relevant insulting material	N/A

	Page 41 of 58	Report No. 34	431244.50A
	IEC 60745-1		
Clause	Requirement + Test	Result - Remark	Verdict
B.18. 201	Tool operated at rated voltage with the terminals of motor and its capacitors short circuited		N/A
	Tool operated at rated voltage with the supply to the motor open circuited		N/A
	Tool operated at rated voltage with shunt resistor open circuited during operation of motor		N/A
B.21.101	For class I tools with a motor supplied by a rectifier circuit, dc circuit insulated from accessible parts of the tool by double or reinforced insulation		N/A
ANNEX F	NEEDLE-FLAME TEST		
	Needle-flame test according to IEC 60695-11-5	See Table 29.3B	N/A
ANNEX G	PROOF TRACKING TEST		
	Proof tracking test according to IEC 60112 and as modified in this Annex	See Table 29.3A	N/A
ANNEX I	SWITCHES		
ANNEXT	Switches tested to comply with this standard and the following Clauses of IEC 61058-1, as modified		N/A
	Prior to test with tool, switch operated 20 times with no load		N/A
8	Incorporated switch marked with manufacturer's name or trade mark and the type reference		N/A
15	The dielectric strength of mechanical and electronic switches was adequate		N/A
17.1.1	Switches are for declared specific loads		N/A
17.1.2	Sequence of tests for all switches except electronic switches as indicated in this Annex		N/A
17.2.1.1	Switches loaded at rated voltage under the conditions occurring in the tool		N/A
	Circuits and contacts not intended for external loads operated with the designated loads		N/A
	Switches for 20 mA load as classified in 7.1.2.6 not subjected to electrical endurance tests		N/A
17.2.4.4	Test at accelerated speed (TC4)		N/A
	For all switches except electronic switches, the electrical conditions were as specified in 17.2.1		N/A
	For electronic switches, electrical conditions were as specified in Table 15		N/A
	Thermal conditions were as specified in 17.2.2		N/A
	Total number of operations were 50 000		N/A

	. ago .2 0. 00	rtopont not one	
	IEC 60745-1		
Clause	Requirement + Test	Result - Remark	Verdict
	Method of operation was as specified for accelerated speed in 17.2.3		N/A
20	Clearances, creepage distances, solid insulation and assemblies	coatings of rigid printed board	N/A
	Requirements applied to creepage and clearances for live parts of different potential, for operational insulation and across full disconnection and microdisconnection		N/A

ANNEX K	BATTERY TOOLS AND BATTERY PACKS		
K.8.1	Detachable or separable battery packs marked with the information required by the standard		Р
	Rated voltage(s) or voltage range(s), (V)	18 Vdc	_
	Symbol for nature of supply:	DC	_
	Name, trademark or other identification mark:	DEWALT	_
	Model or type reference:	Tool: DCN680 Type 1 DCN680 Type 10 DCN681 Type 1 DCN682 Type 1 Battery Packs: see table 23.1 in sub report A	_
	Manufacturer's address or country of origin:	65510 Idstein Germany Made in Mexico (Type 1) Made in Czech Republic (Type 10)	_
	Any mandatory marks:	XC€	_
K.8.12.1.1	Safety Rules for battery tool use and care		Р
K.9	No two conductive, simultaneously accessible parts where the voltage between them is hazardous	no hazardous voltage	N/A
	Conductive, simultaneously accessible parts provided with protective impedance		N/A
	Short circuit current between two simultaneously accessible parts (mA)		N/A
	Capacitance between two simultaneously accessible parts (µF):		N/A
K.12.1	No operation of thermal cut-outs and overload releases during heating test		Р
	Temperature rises met values in Table K.1	See Table K.12.1	Р
K.15.1	Electric strength test on insulating materials for 1 min to 750 V with a substantially sinusoidal wave from having a frequency of 50 Hz or 60 Hz	no hazardous voltages	N/A

IEC 60745-1			
Clause	Requirement + Test	Result - Remark	Verdict
K.18.1	No charring or burning of gauze or tissue paper resulted when battery tool and battery pack were subjected any abnormal operations	See Table K.18.1	Р
K.19.201	Tools marked with a direction of movement and it is not possible to connect a battery pack such that the marking is not correct		N/A
K.20.1	Battery tools and battery packs have adequate mechanical strength after tests of 20.2 and K.20.3		Р
	Battery tools and battery packs met requirements of clauses K.9, K.19 and either K.18.1 (f) or K.28.1 after tests of 20.2 and 28.1		Р
K.20.3	Adequate mechanical strength after drop tests on a concrete surface from a height of 1 m		Р
	The test was repeated successfully with the battery pack removed from the tool		Р
	The test was repeated successfully on the battery pack by itself		Р
K.21.201	Tool will not accept general purpose batteries		Р
K.23.1.10	Power switches have adequate breaking capacity and present no electrical or mechanical failure	Signal switch only	N/A
K.23.1.11	Power switches withstood, without excessive wear or other harmful effect, the mechanical, electrical, and thermal stresses occurring in normal use	Actuator only Trigger considered by temperature measurement and rating of the trigger switch current is not switched, switch is signal switch only	Р
	Cycle rate and voltage applied:	30 operations per minute, 18 Vdc (with DCB547 9,0 Ah) – 6000 cycles	_
K.24.201	External flexible cable or cord have anchorages such that the conductors are relieved from strain, including twisting, where they are connected within the tool, and protected from abrasion		N/A
K.28.1	Creepage distances and clearances not less than the values in millimetres shown in Table K.2	1,5 mm	Р
	For part having a hazardous voltage between them, the sum total of the measured distances between each of these parts and their nearest accessible surface is not less than 1,5 mm clearance and 2,0 mm creepage (Fig. K.1)	no hazardous voltages	N/A
K.29.1	External parts of tools and battery pack made of non-metallic materials subject to ball pressure test	See Table 29.1	Р
K.29.2	The distance between parts of opposite polarity on external enclosure (Figure K.1):		Р

				Page	9 44 C	DT 58			кероп	NO. 34	31244.50A
				IEC	6074	l5-1					
Clause	Requireme	ent + Test					Resu	lt - Rema	ırk		Verdict
ANNEX L			AND BATT				ED W	ITH MAI	NS		
ANNEX M			ING STAN		R OP	ERATION	I WITH	HAND-	HELD M	OTOR-	
9.1	TABLE: P	rotection	against a	ccess to	o live	parts					N/A
		3					leasured citance (µF)				
Suppleme	ntary informa	ation:									
11.1	TABLE: I	nput data	under no	rmal loa	ad co	nditions					N/A
	Rated volta	ge U(V)		Rated (W) curre	or	Measurinput (W	/) or	Deviation	n		ondition / narks
Single Voltage (V)	Lower Voltage Limit (V)	Upper Voltage Limit (V)	Mean Value of Range	(A))	(A)					
	ntary informa otor Current_	•									
12.1	TABLE: T 12.5	emperatu	ıre rise me	easurem	nents	under th	ne cor	nditions	of 12.2,	12.4, &	N/A
Test voltag	e			:							
Ambient te	mperature (°	C)		:							_
Operating t	ime			:							
No Load S	peed			:							
Input curre	nt (A) / Input	Wattage	(W)	:							_
Torque (Nr	n)			:							_
Measurem	nent at:				Tem	perature	rise in	°C	All	owed L	imit
	ntary Informa Table 13.1A		ge Current	t Test aft	er Te	mperature	e Test				
12.3	TABLE: T	emperatu	ıre Rise of	Windin	gs						N/A
Part under and core la	test (winding	-		2 (Ω)	dT	(K) by istance		Γ (K) by nocouple	Allowe s (K		Insulation Class
	ntary Informa Table 13.1A		ge Current	Test afte	er Ter	mperature	Test				

Report	Nο	3431	244	50A
INCPOIL	I VO.	UTU		

	IEC 60745-1		
Clause	Requirement + Test	Result - Remark	Verdict

13.1A	TABLE: Leak	ABLE: Leakage Current – Clause 12.1					
Points of appli					ed leakage mA)		

Supplementary Information:

Note (1) – Testing with tool in the "OFF" position is required when tool employs a single pole switch and a capacitor

13.1B	TABLE: Leak	ABLE: Leakage Current – Clause 12.6 d)					
Points of application		Test voltage (1.06 X rated V)	Freq. (Hz)	Selector Switch Position (ON /OFF¹)	Allowed leakage current (mA)		ed leakage mA)

Supplementary Information:

Note (1) – Testing with tool in the "OFF" position is required when tool employs a single pole switch and a capacitor

13.1C	TABLE: Leak	BLE: Leakage Current – Clause 14.3						
Points of application		Test voltage (1.06 X rated V)	Freq. (Hz)	Selector Switch Position (ON / OFF¹)	Allowed leakage current (mA)		ed leakage mA)	
Supplementary Information: Note (¹) – Testing with tool in the "OFF" position is required when tool employs a single pole switch and a capacitor								

13.1D	TABLE	E: Leakage Cι	ırrent – (Clauses 14.4	, 14.5 and 1	8.12		N/A
Points of applica		Test voltage (V)	Freq. (Hz)	Selector Switch Position (ON/OFF ¹)	Allowed leakage current ² (mA)	Measured leakage current (mA)	Mode ³ , test conditional Com	

Supplementary Information:

Note $(^1)$ – Testing with tool in the "OFF" position is required when tool employs a single pole switch and a capacitor Note $(^2)$ – 2 mA for a class II tool, 5 mA for a class I tool

Note (3) – Applicable mode, see Clause 14.4

Note (4) – Test condition such as 1.0 % NaCl solution at specified pressure for 1 h (Clause 14.5), disable residual current device (Cause 14.5), measurement after tool allowed to dry for 24 h at room temperature, etc.

		<u> </u>	<u>'</u>	
	IE	C 60745-1		
Clause	Requirement + Test		Result - Remark	Verdict

15.2A TABLE: Electric Strength Te	st - Applied afte	r Clause 12.6	d)	N/A
Test voltage applied between:	Class of tool	Test voltage (V)	Results after Clause 12.6 d)	Remarks
Between live parts and accessible parts separated from live parts by basic insulation only	Class III	500		
	Other tools	1250		
Between live parts and accessible parts separated from live parts by reinforced insulation	Class II and II Builds	3750		
	Other tools	3750		
For parts with double insulation, between metal parts separated from live parts by basic insulation only, and live parts	Class II and II Builds	1250		
	Other tools	1250		
For parts with double insulation, between metal parts separated from live parts by basic insulation only, and accessible parts	Class II and II Builds	2500		
	Other tools	2500		
Between metal enclosures or covers lined with insulating material and metal foil in contact with the inner surface of the lining	Class II and II Builds	2500		
	Other tools	1250		
Between metal foil in contact with handles and the like and their shafts	Class II and II Builds	2500		
	Other tools	2500		
Between accessible parts and internal diameter of cord guard wrapped with metal foil	Class II and II Builds	2500		
	Other tools	1250		
Between winding/capacitor connection and accessible parts	Class II and II Builds	2U + 1000		
Between winding/capacitor connection and metal parts separated from live parts by basic insulation only	Other tools	2U + 1000		
Supplementary Information:				

		IEC 60745-1		
Clause	Requirement + Test		Result - Remark	Verdict

15.2B TABLE: Electric Strength Tes	st - Applied after	Clause 14.1	.2, 14.2, & 1	14.3	N/A
Test voltage applied between:	Class of tool	Test voltage (V)	Results after Clause 14.1.2	Results after Clause 14.2	Results after Clause 14.3
Between live parts and accessible parts separated from live parts by basic insulation only	Class III	500			
	Other tools	1250			
Between live parts and accessible parts separated from live parts by reinforced insulation	Class II and II Builds	3750			
	Other tools	3750			
For parts with double insulation, between metal parts separated from live parts by basic insulation only, and live parts	Class II and II Builds	1250			
·	Other tools	1250			
For parts with double insulation, between metal parts separated from live parts by basic insulation only, and accessible parts	Class II and II Builds	2500			
	Other tools	2500			
Between metal enclosures or covers lined with insulating material and metal foil in contact with the inner surface of the lining	Class II and II Builds	2500			
	Other tools	1250			
Between metal foil in contact with handles and the like and their shafts	Class II and II Builds	2500			
	Other tools	2500			
Between accessible parts and internal diameter of cord guard wrapped with metal foil	Class II and II Builds	2500			
	Other tools	1250			
Between winding/capacitor connection and accessible parts	Class II and II Builds	2U + 1000			
Between winding/capacitor connection and metal parts separated from live parts by basic insulation only	Other tools	2U + 1000			
Supplementary Information:					

		IEC 60745-1	·	
Clause	Requirement + Test		Result - Remark	Verdict

15.2C TABLE: Electric Strength Test – A	Applied after Clause 17	7.2	N/A
Test voltage applied between:	Class of tool	Test voltage (V)	Results
Between live parts and accessible parts separated from live parts by basic insulation only	Class III	375	
	Other tools	937.5	
Between live parts and accessible parts separated from live parts by reinforced insulation	Class II and II Builds	2812.5	
	Other tools	2812.5	
For parts with double insulation, between metal parts separated from live parts by basic insulation only, and live parts	Class II and II Builds	937.5	
	Other tools	937.5	
For parts with double insulation, between metal parts separated from live parts by basic insulation only, and accessible parts	Class II and II Builds	1875	
	Other tools	1875	
Between metal enclosures or covers lined with insulating material and metal foil in contact with the inner surface of the lining	Class II and II Builds	1875	
	Other tools	937.5	
Between metal foil in contact with handles and the like and their shafts	Class II and II Builds	1875	
	Other tools	1875	
Between accessible parts and internal diameter of cord guard wrapped with metal foil	Class II and II Builds	1875	
	Other tools	937.5	
Between winding/capacitor connection and accessible parts	Class II and II Builds	(2U+1000) * 0.75	
Between winding/capacitor connection and metal parts separated from live parts by basic insulation only	Other tools	(2U+1000) * 0.75	
Supplementary Information:			

		IEC 60745-1		
Clause	Requirement + Test		Result - Remark	Verdict

15.2D TABLE: Electric Strength Test – A	Applied after Clause 17	7.3	N/A
Test voltage applied between:	Class of tool	Test voltage (V)	Results
Between live parts and accessible parts separated from live parts by basic insulation only	Class III	500	
	Other tools	1250	
Between live parts and accessible parts separated from live parts by reinforced insulation	Class II and II Builds	3750	
	Other tools	3750	
For parts with double insulation, between metal parts separated from live parts by basic insulation only, and live parts	Class II and II Builds	1250	
	Other tools	1250	
For parts with double insulation, between metal parts separated from live parts by basic insulation only, and accessible parts	Class II and II Builds	2500	
	Other tools	2500	
Between metal enclosures or covers lined with insulating material and metal foil in contact with the inner surface of the lining	Class II and II Builds	2500	
	Other tools	1250	
Between metal foil in contact with handles and the like and their shafts	Class II and II Builds	2500	
	Other tools	2500	
Between accessible parts and internal diameter of cord guard wrapped with metal foil	Class II and II Builds	2500	
	Other tools	1250	
Between winding/capacitor connection and accessible parts	Class II and II Builds	2U + 1000	
Between winding/capacitor connection and metal parts separated from live parts by basic insulation only	Other tools	2U + 1000	
Supplementary Information:			

		IEC 60745-1	·	
Clause	Requirement + Test		Result - Remark	Verdict

15.2E TABLE: Electric Strength	Test - Applied	d after Clause	20.2, 20.3 a	nd 20.4	N/A
Test voltage applied between:	Class of tool	Test voltage (V)	Results after 20.2	Results after 20.3	Results after 20.4
Between live parts and accessible parts separated from live parts by basic insulation only	Class III	500			
·	Other tools	1250			
Between live parts and accessible parts separated from live parts by reinforced insulation	Class II and II Builds	3750			
	Other tools	3750			
For parts with double insulation, between metal parts separated from live parts by basic insulation only, and live parts	Class II and II Builds	1250			
	Other tools	1250			
For parts with double insulation, between metal parts separated from live parts by basic insulation only, and accessible parts	Class II and II Builds	2500			
•	Other tools	2500			
Between metal enclosures or covers lined with insulating material and metal foil in contact with the inner surface of the lining	Class II and II Builds	2500			
	Other tools	1250			
Between metal foil in contact with handles and the like and their shafts	Class II and II Builds	2500			
	Other tools	2500			
Between accessible parts and internal diameter of cord guard wrapped with metal foil	Class II and II Builds	2500			
	Other tools	1250			
Between winding/capacitor connection and accessible parts	Class II and II Builds	2U + 1000			
Between winding/capacitor connection and metal parts separated from live parts by basic insulation only	Other tools	2U + 1000			
Supplementary Information:					

Page 51 of 58

Report	Nο	3431244.50A	
IXCDUIL	I VO.	UTU Z TT.UU/	١.

		IEC 60745-1	·	
		ILC 00743-1		
Clause	Requirement + Test		Result - Remark	Verdict

16.1	TABLE: Overload Protection of Transformers and Associated Circuits			
Test voltag	ge:			_
Ambient te	emperature (°C):			_
Input current (A) / Input Wattage (W)				
Applied sh	ort-circuit or overload			_
Measurer	ment at:	Temperature rise, (°C)	Allowed Limit	
Suppleme	entary Information:			

18.10.2	TABLE: Fault Condition Tests					Р	
Ambient temperature (°C):						_	
Component		Fault Condition	Test Voltage (V)	Test Duration	Fuse-link Current (A)	Commen	t/Result

Supplementary Information:

Short or open circuits of components at the electronic PCB only cause functional and non-safety critical faults of the nailer (light on or off, motor runs or do not, solenoid on or off etc.). A mechanical hazard (in particular, to shoot a nail or tacker unintentionally) is not possible because it is necessary to make a contact with the workpiece and activate the trigger.

Components short-circuited: no hazards

Components open-circuited: no hazards

IEC 60745-1				
Clause	Requirement + Test		Result - Remark	Verdict

23.1	TABLE: List of Critical Components					
Object/Part N	No. Manufactur / Tradema		Technical Data	Standard	Mark Confo	
Electronic	DEWALT	N487122	18 Vdc	IEC 60745-1 Annex K	Tested	with tool
		with OMRON switch B3W-4050 (actuator switch)	24 Vdc, 50 mA			
Electronic as alternative	DEWALT	N487122	18 Vdc	IEC 60745-1 Annex K	Tested	with tool
		with Diptronic switch DTSHW- 24N-Q-B (actuator switch)	24 Vdc, 50 mA			
Electronic as alternative	DEWALT	N694390	18 Vdc	IEC 60745-1 Annex K	Tested	with tool
		with OMRON switch B3W-4050 (actuator switch)	24 Vdc, 50 mA			
Motor	DEWALT	N367179	18 Vdc	IEC 60745-1 Annex K	Tested	with tool
Switch	Defond	CGJ-1008F	36 Vdc, 25 A	IEC 60745-1 Annex K	Tested v	
Label	IDENTCO	CP8005/TA1505	80°C	UL 969	UL MH	116225
(Reynosa)	INTERNAT ONAL CORP	TT756/L3001 TT759/L5001				
Label	UPM	PET White	Label system as a	UL969	UL MH	26760
(Usti)	RAFLATA(OY	TC50/RC18 and PET Matt White TC50/RX15HD70	combination of laminate foil and the surface of the used enclosure Polypropylene			
			80°C Polyethylene 80°C			
			Polystyrene 80°C/-40°C			

IEC 60745-1				
Clause	Requirement + Test		Result - Remark	Verdict

		Batte	ery packs		
Object/Part No.	Manufacture r/ Trademark	Type/Model	Technical Data	Standard	Mark(s) of Conformity ¹)
Battery pack	DEWALT	DCB181 TYPE 10 (5 ICR 19/66)	18 Vdc; 1,5 Ah; 27 Wh Li-Ion Weight: 342 g LWH: 115/75/45 mm Short circuit current: 264 A	IEC 62133	DEKRA NL-89865
		LG cell ICR18650HB4	3,65 Vdc, 1,5 Ah		DK-36856-A1- UL
Battery pack	DEWALT	DCB182 TYPE 2 (5 INR 19/65-2	18 Vdc; 4,0 Ah; 72 Wh Li-Ion Weight: 608g LWH: 117/75/65 mm Short circuit current: 410 A	IEC 62133	DEKRA NL-89865
		Samsung cell (INR18650-20++)	3,6 Vdc, 2,0 Ah		DK-333898-A2- UL
Battery pack	DEWALT	DCB183 TYPE 2 (5 INR 19/66)	18 Vdc; 2,0 Ah; 36 Wh Li-Ion Weight: 362 g LWH: 115/75/45 mm Short circuit current: 280 A	IEC 62133	DEKRA NL-89865
		Sanyo cell UR18650-RX	3,6 Vdc, 2,0 Ah		DEKRA NL-30391
Battery pack	DEWALT	DCB184 TYPE 2	18 Vdc; 5,0 Ah; 90 Wh Li-Ion Weight: 624 g LWH: 117/75/65 mm Short circuit current: 502 A	IEC 62133	DEKRA NL-89865
		Samsung cell INR18650-25++	3,6 Vdc, 2,5 Ah		DK-34607-UL
Battery pack	DEWALT	DCB185 TYPE 10 (5 IMR 19/66)	18 Vdc; 1,3 Ah; 24 Wh Li-Ion Weight: 338 g LWH: 115/75/45 mm Short circuit current: 210 A	IEC 62133	DEKRA NL-89865
		LG cell ICR18650HA4	3,65 Vdc, 1,3 Ah		DK-38796-A1- UL

		IEC 60745-1	·	
Clause	Requirement + Test		Result - Remark	Verdict

Battery pack	DEWALT	DCB187 TYP (5 INR 21/71)	E 2	18 Vdc; 3,0 Ah; 55,8 Wh Li-Ion Weight: 494 g LWH: 131/84/55 mm Short circuit current: 345 A	IEC 62133	DEKRA NL-89988
		Sanyo cell NCR20700A		3,6 Vdc, 3,15 Ah		DEKRA NL-35234
Battery pack	DEWALT	DCB546 TYP (5 INR 19/65-		18 Vdc; 6,0 Ah; 108 Wh Li-Ion Weight: 1044 g LWH: 122/82/90 mm Short circuit current: 1066 A	IEC 62133	DEKRA NL-87660
		Samsung cell INR18650-20-		3,6 Vdc, 2,0 Ah		DK-33898-A2- UL
Battery pack	DEWALT	DCB547 TYP (5 INR 22/71-		18 Vdc; 9,0 Ah; 182 Wh Li-Ion Weight: 1462 g LWH: 135/82/95 mm Short circuit current: 1100 A	IEC 62133	DEKRA NL-87660
		Samsung cell INR21700-30		3,6 Vdc, 3,0 Ah		DEKRA NL-44307
Battery pack	DEWALT	DCB548-XJ TYPE 1 (5 INR 22/71-	3)	18 Vdc; 12,0 Ah; 216 Wh Li-Ion Weight: 1438 g LWH: 135/82/95 mm Short circuit current: 1026 A	IEC 62133	DEKRA NL-87660
		Samsung cell INR21700-40		3,6 Vdc, 4,0 Ah		DEKRA NL-48204
			Cl	narger		
Object/Part No.	Manufacture r/ Trademark	Type/Model		Technical Data	Standard	Mark(s) of Conformity ¹)
Charger	DEWALT	DCB105	In: 230 Vac, 50 Hz, 0,85 A Output: 22 Vdc, 4 A		IEC 60335-1 IEC 60335-2-29	DEKRA CB NL-51766
Charger	DEWALT	DCB107	Input: 220-240 Vac; 0,3 A; Class II Output: 22Vdc; 1,25 A		IEC 60335-1 IEC 60335-2-29	DEKRA CB NL-86304
Charger	DEWALT	DCB112	Class	220-240 Vac; 0,5 A; II ut: 22 Vdc;	IEC 60335-1 IEC 60335-2-29	DEKRA CB NL-86725

	IEC 60745-1		
Clause	Requirement + Test	Result - Remark	Verdict

Charger	DEWALT	DCB113	Input: 220-240 Vac; 1,0 A; Class II Output: 22 Vdc; 3 A	IEC 60335-1 IEC 60335-2-29	DEKRA CB NL-87590
Charger	DEWALT	DCB115	Input: 220-240 Vac; 1,0 A; Class II Output: 22 Vdc; 4 A	IEC 60335-1 IEC 60335-2-29	DEKRA CB NL-84319
Charger	DEWALT	DCB118	In: 230 Vac; 50 Hz; 2,0 A or 220-240 Vac; 50/60 Hz; 2,0 A Output: 22 Vdc; 8,0 A; 176 VA	IEC 60335-1 IEC 60335-2-29	DEKRA CB NL- 86208/M1

Supplementary information:

- 1) Provided evidence ensures the agreed level of compliance. See OD-CB2039
- 2) This must be a certification mark showing compliance with an applicable IEC standard and National or Regional Differences.

(INT)****: Interchangeable material, must fulfill UL standards.

• Note: Data and information in this table provided by the applicant

alternative battery packs up to 12 Ah are also covered if they:

- are certified in conjunction to IEC 62133 (ed.2)
- have the same max. dimensions, circuitry, cells and maximum weight as the battery packs listed above.
- Short circuit current max. 1180 A; max. weight: 1,462 kg

	Page 56	Page 56 of 58 Report No. 3431244.50		
	IEC 60	745-1		
Clause	Requirement + Test	Result - Remark	Verdict	

28.1	TABLE: Cleara	TABLE: Clearance and Creepage Distance Measurements							
Clearance cl Distance (dc	and Creepage r) Between:	Up (V)	U r.m.s. (V)	Required cl (mm)	cl (mm)	Required dcr (mm)	Dcr (mm)		
parts of oppo	site polarity	>15 ≤ 35	18	1,5	1,7				
Supplementary information: - Creepage and clearance values of Table 10 do not apply to crossover points of motor windings.									

28.2	TABLE: Distance Through Insulation Measurements							
Distance Through Insulation di Between: U r.m.s. (V) Test Voltage Required di (mm) (mm)								
Supplement	ary information:							

29.1	TABLE: Ball Pressure Test					
Pari	t under test	Plastic material type	Test Temperature (°C)	Impres Diamete		
Enclosure		Thermoplastic	75	1,0	0	
Supplementa	ary information:					

29.2	TAE	BLE: Glow V	LE: Glow Wire Test						
Test Conditions:			Test a	according to IEC 60	0695-2-11			_	
Test temperature (°C):			550°C	>				_	
Test Specimen Material type		ype	Specified Layer placed underneath Test Specimen	Material ignited, Yes/No	Specified Layer under Test Specimen ignited, Yes/No	Other	remarks		
Enclosure	Enclosure Thermoplastic		Yes	No	No		-		
Supplementary information:									

	IEC 60745-1		
Clause	Requirement + Test	Result - Remark	Verdict

29.3A	TABLE: Proof 1	Tracking Test, Annex G	racking Test, Annex G					
Test Conditi	Test Conditions Test according to IEC 60112							
Test solution	Test solution:							
Test Voltage	Test Voltage (V):							
Specim	en under test	Material type	Tracking occurred, Yes/No	Rate of Tracking	Other re	emarks		
Supplement	tary information:		•					

29.3B	TABLE: Needle-flame Test, Annex F					
Test Conditions:		Test according to IEC 60695-2-2	_			
Duration of flame application (s):						
Test temperature (°C):			_			
Supplementa	Supplementary information:					

K12.1	TABLE: Normal Temperature Test	for B	attery Tool DEWALT		Р
Test voltage		18 \	O Ah)	_	
Ambient ten	nperature (°C):	24,2	2		_
Input curren	t (A) / Input Wattage (W)	-			_
Speed control setting:		The tool is operated without fasteners for 10 cycles. Each cycle consists of the tool operating at a rate of one actuation every 1 s for 1 min and a rest period of 3 min with the tool switched off. The temperature rises are measured at the end of the "on" period.			
Measurement at:		Temperature rise, K Allowe		Allowed	Limit
Enclosure near motor			13	60	
Mode selector			3	60	
Grip			5 5		
Enclosure back side			19 6		
Battery side cover			2 6		
Switch knob		9 60			
	ntary Information: verload protector at end of test [X] No cl	hang	e [] Opened during the Test	t []N/A	

Page 58 of 58

Report	Nο	3431244.50A	
IVEDUIL	I VO.	J4J 244.JUA	

			<u>'</u>	
	IE	C 60745-1		
Clause	Requirement + Test		Result - Remark	Verdict

K.18.1	TABLE: Battery To	ool Abnormal O	peration				Р
Abnormal conditions		Resistance (max. 10 mΩ)	Protector Operated?	Test repeated 3 more times	Charring or burning of test materials?	Other remarks	
,	of detachable with exposed orted	-	-	-	N/A	No expo	
b) Motor terr	minals shorted	< 10 mΩ	Yes	Yes	No	No funct	
c) Motor roto	or locked	-	Yes	Yes	No	Warning flashes No haza	
	veen battery tool ble battery pack				N/A		
e) Cord prov	rided the tool and shorted				N/A		
	ninsulated parts of arity in battery tools				N/A		

L.18.201	TABLE: Battery Tool Abnormal Operation						N/A
Abnormal conditions		Resistance (max. 10 m Ω)	Protector Operated?	Test repeated 3 more times	Charring or burning of test materials?	Other remarks	
Supplement	ary Information:						