

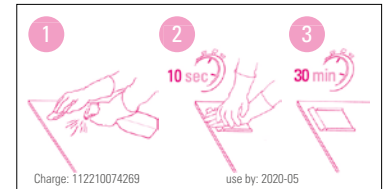
Notes on the durability of Bohle mirror sheets covered with Xtramount® mirror adhesive tape

The following instructions are valid for the article numbers:

5208210, 5208211, 5208213, 5208214, 5208216, 5208220, 5208228, 5208230, 5208606, 5208607, 5208612, 5208613, 5208626, 5208631

1. Storage stability/durability of the mirror sheets before gluing onto a mirror

Xtramount® mirror adhesive tapes from Bohle are made from high-quality materials to ensure their high load-bearing capacity and durability. Nevertheless, even under optimum storage conditions, the processing capability and performance can decrease with prolonged storage. For your safety, the Xtramount® adhesive tape therefore has an expiry date. This can be found on the label attached to the mirror plate under „use by“.



If processed after this date, it can no longer be guaranteed that the adhesive tape fulfils the stated technical specifications.

The shelf life until the expiry date is only guaranteed if stored in the original container, dust-free, at room temperature (20° C +/- 2° C), approx. 60% relative humidity and no direct exposure to sunlight.

2. Ageing resistance/durability of the mirror sheets on a mirror after the mirror has been installed

Xtramount® mirror adhesive tapes are highly resistant to ageing. The durability of the bonds after installation can vary greatly due to the large differences in the substrates used, the working conditions during processing and/or possible application-related influences. With standard mirror backings, professionally applied bonding and average environmental influences as well as stress-free, intended load, the durability of the bond is at least 10 years. From this point at the latest, the durability of the bond should be checked at regular intervals.

Our recommendations are based on extensive tests and practical experience and are not to be adopted in specifications. Before using one of our products, please check for yourself whether it is suitable for your intended use, also with regard to possible application-effective influences. Please ensure that all technical, construction and building regulations are observed when using these adhesive tapes. If in doubt, please contact our Bohle technical advisors.

All questions of warranty and liability for these products are governed by the respective sales contract provisions, unless statutory provisions provide otherwise.



Bohle as a certified specialist bonding company

To give you the greatest possible security when it comes to mirror mounting, Bohle AG has been a certified specialist bonding company since 2022. Strict DIN 2304 specifications determine our internal bonding processes and therefore also the manufacturing process for mirror sheets, which is certified by the TechnologieCentrum Kleben. For example, our production room is contamination-free and guarantees consistent conditions at all times thanks to controlled air conditioning - precisely tailored to the work and bonding process. All our employees are trained with an additional bonding technology qualification. For a 100% quality promise.

Incidentally, Bohle uses suppliers from the local area (< 90 km) for its mirror sheets, thus avoiding unnecessary delivery routes and emissions.