

**Safety data sheet**

according to 1907/2006/EC, Article 31

Printing date 06.10.2023

Version number 60 (replaces version 59)

Revision: 06.10.2023

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

- **1.1 Product identifier**
- **Trade name: Relocryl 4+1 Acrylfiller**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the mixture** Filler
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
RELO  
Postfach 1132  
D-84049 Essenbach  
Tel.: +49 8703 92 20  
Fax: +49 8703 92 21 00  
Email: relo@b2bmail.eu
- **1.4 Emergency telephone number:** International emergency number: +49(0)700 24112112 (MIP)

**SECTION 2: Hazards identification**

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the GB CLP regulation.
- **Hazard pictograms**



GHS02 GHS07

- **Signal word** Warning
- **Hazard-determining components of labelling:**  
Fatty acids, C18-unsatd., dimers, reaction products with N,N-dimethyl-1,3-propanediamine and 1,3-propanediamine  
2,3-Epoxypropyl neodecanoate
- **Hazard statements**  
H226 Flammable liquid and vapour.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.
- **Precautionary statements**  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

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- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
 P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.  
 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].  
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P403+P235 Store in a well-ventilated place. Keep cool.

**2.3 Other hazards****Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

**SECTION 3: Composition/information on ingredients****3.2 Mixtures**

- **Description:** Mixture of substances listed below with nonhazardous additions.

**Dangerous components:**

CAS: 123-86-4 EINECS: 204-658-1 Reg.nr.: 01-2119485493-29	n-Butyl acetate Flam. Liq. 3, H226; STOT SE 3, H336, EUH066	<15%
CAS: 1330-20-7 EINECS: 215-535-7 Reg.nr.: 01-2119488216-32	Xylene Flam. Liq. 3, H226; STOT RE 2, H373; Asp. Tox. 1, H304; Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	5-<10%
CAS: 100-41-4 EINECS: 202-849-4 Reg.nr.: 01-2119489370-35	Ethylbenzene Flam. Liq. 2, H225; STOT RE 2, H373; Asp. Tox. 1, H304; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Aquatic Chronic 3, H412	<2.5%
CAS: 64742-95-6 EC number: 918-668-5 Reg.nr.: 01-2119455851-35	Hydrocarbons, C9, aromatics Flam. Liq. 3, H226; Asp. Tox. 1, H304; Aquatic Chronic 2, H411; STOT SE 3, H335-H336, EUH066	1-<2.5%
CAS: 162627-17-0 EC number: 605-296-0 Reg.nr.: 01-2119970640-38	Fatty acids, C18-unsatd., dimers, reaction products with N,N-dimethyl-1,3-propanediamine and 1,3-propanediamine Skin Sens. 1A, H317	≥0.1-<1%
CAS: 26761-45-5 EINECS: 247-979-2 Reg.nr.: 01-2119431597-33	2,3-Epoxypropyl neodecanoate Muta. 2, H341; Aquatic Chronic 2, H411; Skin Sens. 1, H317	≥0.1-<0.25%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

**SECTION 4: First aid measures****4.1 Description of first aid measures**

- **General information:** Immediately remove any clothing soiled by the product.

**After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- **After skin contact:** Immediately rinse with water.

**After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- **After swallowing:** If symptoms persist consult doctor.

- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

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- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

**SECTION 5: Firefighting measures**

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.

**SECTION 6: Accidental release measures**

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to section 13.  
Ensure adequate ventilation.
- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

**SECTION 7: Handling and storage**

- **7.1 Precautions for safe handling**  
Use only in well ventilated areas.  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.
- **Information about fire - and explosion protection:**  
Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:** Keep container tightly sealed.
- **Storage class:** 3
- **7.3 Specific end use(s)** No further relevant information available.

**SECTION 8: Exposure controls/personal protection**

- **8.1 Control parameters**

- **Ingredients with limit values that require monitoring at the workplace:**

123-86-4 n-Butyl acetate

WEL	Short-term value: 966 mg/m <sup>3</sup> , 200 ppm
	Long-term value: 724 mg/m <sup>3</sup> , 150 ppm

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**1330-20-7 Xylene**

WEL Short-term value: 441 mg/m<sup>3</sup>, 100 ppm  
 Long-term value: 220 mg/m<sup>3</sup>, 50 ppm  
 Sk; BMGV

**100-41-4 Ethylbenzene**

WEL Short-term value: 552 mg/m<sup>3</sup>, 125 ppm  
 Long-term value: 441 mg/m<sup>3</sup>, 100 ppm  
 Sk

**· Ingredients with biological limit values:****1330-20-7 Xylene**

BMGV 650 mmol/mol creatinine  
 Medium: urine  
 Sampling time: post shift  
 Parameter: methyl hippuric acid

· **Additional information:** The lists valid during the making were used as basis.

**· 8.2 Exposure controls**

· **Appropriate engineering controls** No further data; see section 7.

· **Individual protection measures, such as personal protective equipment**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

· **Respiratory protection:**



In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

**· Hand protection**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves (EN 374)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

**· Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Eye/face protection**



Tightly sealed goggles

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**SECTION 9: Physical and chemical properties****· 9.1 Information on basic physical and chemical properties****· General Information**

· <b>Physical state</b>	Fluid
· <b>Colour:</b>	According to product specification
· <b>Odour:</b>	Characteristic
· <b>Odour threshold:</b>	Not determined.
· <b>Melting point/freezing point:</b>	Undetermined.
· <b>Boiling point or initial boiling point and boiling range</b>	124-128 °C (123-86-4 n-Butyl acetate)
· <b>Flammability</b>	Flammable.
· <b>Lower and upper explosion limit</b>	
· <b>Lower:</b>	1.2 Vol %
· <b>Upper:</b>	7.5 Vol %
· <b>Flash point:</b>	29 °C (DIN 53213)
· <b>Auto-ignition temperature:</b>	370 °C (DIN 51794)
· <b>Decomposition temperature:</b>	Not determined.
· <b>pH</b>	Not determined.
· <b>Viscosity:</b>	
· <b>Kinematic viscosity at 20 °C</b>	70-90 s (ISO 6 mm)
· <b>Dynamic:</b>	Not determined.
· <b>Solubility</b>	
· <b>water:</b>	Not miscible or difficult to mix.
· <b>Partition coefficient n-octanol/water (log value)</b>	Not determined.
· <b>Vapour pressure at 20 °C:</b>	10.7 hPa
· <b>Density and/or relative density</b>	
· <b>Density at 20 °C:</b>	1.657 g/cm <sup>3</sup> (DIN 53217)
· <b>Relative density</b>	Not determined.
· <b>Vapour density</b>	Not determined.

**· 9.2 Other information**

· <b>Appearance:</b>	
· <b>Form:</b>	Fluid
· <b>Important information on protection of health and environment, and on safety.</b>	
· <b>Ignition temperature:</b>	Product is not selfigniting.
· <b>Explosive properties:</b>	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· <b>Solvent content:</b>	
· <b>VOC (EC)</b>	26.29 %
· <b>Solids content (weight-%):</b>	73.7 %
· <b>Change in condition</b>	
· <b>Evaporation rate</b>	Not determined.

**· Information with regard to physical hazard classes**

· <b>Explosives</b>	Void
· <b>Flammable gases</b>	Void
· <b>Aerosols</b>	Void
· <b>Oxidising gases</b>	Void
· <b>Gases under pressure</b>	Void
· <b>Flammable liquids</b>	Flammable liquid and vapour.
· <b>Flammable solids</b>	Void
· <b>Self-reactive substances and mixtures</b>	Void
· <b>Pyrophoric liquids</b>	Void
· <b>Pyrophoric solids</b>	Void

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- |  |      |
|--|------|
| · <b>Self-heating substances and mixtures</b>                                      | Void |
| · <b>Substances and mixtures, which emit flammable gases in contact with water</b> | Void |
| · <b>Oxidising liquids</b>   | Void |
| · <b>Oxidising solids</b>  | Void |
| · <b>Organic peroxides</b>   | Void |
| · <b>Corrosive to metals</b>   | Void |
| · <b>Desensitised explosives</b>   | Void |

**SECTION 10: Stability and reactivity**

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** Carbon monoxide

**SECTION 11: Toxicological information**

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Skin corrosion/irritation** Causes skin irritation.
- **Serious eye damage/irritation** Causes serious eye irritation.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.

**SECTION 12: Ecological information**

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties**  
The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**  
Water hazard class 2 (German Regulation) : hazardous for water  
Do not allow product to reach ground water, water course or sewage system.  
Danger to drinking water if even small quantities leak into the ground.

**SECTION 13: Disposal considerations**

- **13.1 Waste treatment methods**
- **Recommendation**  
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

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- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

**SECTION 14: Transport information**

- |   |   |
|---|---|
| · 14.1 UN number or ID number<br>· ADR, IMDG, IATA  | UN1263  |
| · 14.2 UN proper shipping name<br>· ADR<br>· IMDG, IATA   | UN1263 PAINT<br>PAINT                             |
| · 14.3 Transport hazard class(es)<br>· ADR  |   |
|    |   |
| · Class<br>· Label  | 3 (F1) Flammable liquids.<br>3                    |
| · IMDG, IATA  |   |
|    |   |
| · Class<br>· Label  | 3 Flammable liquids.<br>3                         |
| · 14.4 Packing group<br>· ADR, IMDG, IATA   | III   |
| · 14.5 Environmental hazards:<br>· Marine pollutant:  | No  |
| · 14.6 Special precautions for user<br>· Hazard identification number (Kemler code):<br>· EMS Number:<br>· Stowage Category | Warning: Flammable liquids.<br>30<br>F-E,S-E<br>A |
| · 14.7 Maritime transport in bulk according to IMO instruments  | Not applicable.                                   |
| · Transport/Additional information:   |   |
| · ADR<br>· Limited quantities (LQ)<br>· Transport category<br>· Tunnel restriction code<br>· Remarks:                       | 5L<br>3<br>D/E<br>≤ 450 l: 2.2.3.1.5 ADR          |
| · IMDG<br>· Limited quantities (LQ)<br>· Remarks:   | 5L<br>≤ 30 l: 2.2.3.5 IMDG-Code                   |
| · UN "Model Regulation":  | UN 1263 PAINT, 3, III                             |

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**SECTION 15: Regulatory information**· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**· **Directive 2012/18/EU**· **Named dangerous substances - ANNEX I** None of the ingredients is listed.· **Seveso category P5c FLAMMABLE LIQUIDS**· **Qualifying quantity (tonnes) for the application of lower-tier requirements** 5,000 t· **Qualifying quantity (tonnes) for the application of upper-tier requirements** 50,000 t· **National regulations:**· **Additional classification according to Decree on Hazardous Materials, Annex II:**

Class	Share in %
NK	25-50

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H225 Highly flammable liquid and vapour.

H226 Flammable liquid and vapour.

H304 May be fatal if swallowed and enters airways.

H312 Harmful in contact with skin.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

H341 Suspected of causing genetic defects.

H373 May cause damage to organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

EUH066 Repeated exposure may cause skin dryness or cracking.

· **Classification according to Regulation (EC) No 1272/2008**

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organisation

ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 2: Flammable liquids – Category 2

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 4: Acute toxicity – Category 4

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*Skin Irrit. 2: Skin corrosion/irritation – Category 2*

*Eye Irrit. 2: Serious eye damage/eye irritation – Category 2*

*Skin Sens. 1: Skin sensitisation – Category 1*

*Skin Sens. 1A: Skin sensitisation – Category 1A*

*Muta. 2: Germ cell mutagenicity – Category 2*

*STOT SE 3: Specific target organ toxicity (single exposure) – Category 3*

*STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2*

*Asp. Tox. 1: Aspiration hazard – Category 1*

*Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2*

*Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3*

**\* Data compared to the previous version altered.**

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